Product Overview

E N N

Version 4.31 / April 2022

With this product overview you can assemble the appropriate components for your application in a fast and simple way. You keep the overview of all types with all possible options and cabling requirements.



Jenny Science AG Sandblatte 11 6026 Rain Tel +41 41 255 25 25 www.jennyscience.ch

E moving precisely, within tight space

JENNY SCIEN(

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1 ELAX[®] Electric Linear Motor Slide

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ELAX[®] is the evolutionary step of the widespread pneumatic slides. The great accomplishment is the patented compact integration of the linear motor in the slider case, resulting in a force/volume ratio which has hitherto never been achieved. A further essential key factor for future oriented automation solutions with ELAX[®] are the components with direct screw connections, the flexible one-cable connection and the function "force calibration" with which you can control, limit and monitor forces – no need for an additional force sensor.



ELAX[®] data sheets and CAT data (STEP) can be downloaded from www.jennyscience.ch





Туре	Stroke [mm]	Force Fn/Fp [N]	Weight slide/Tot. (+ weight comp.) [g]	L min [mm]	L max [mm]	Art. No
5 20520	20 (1 10")			110 (4 22/1)	140 (5 54%)	110 00 00
EX 30F20	30 (1.18")	20/60 (4.5/13.5 lbJ)	(0.43/1.23 (+0.4) lbs)	110 (4.33*)	140 (5.51*)	116.00.00
Ex 50F20	50 (1.97")	20/60 (4.5/13.5 lbf)	265/630 (+200)	130 (5.12")	180 (7.09")	116.01.00
			(0.58/1.39 (+0.4) lbs)			
Ex 80F20	80 (3.15")	20/60 (4.5/13.5 lbf)	340/780 (+270)	178 (7.01")	258 (10.16")	116.02.00
			(0.75/1.72 (+0.6) lbs)			
Ex 110F20	110 (4.33")	20/60 (4.5/13.5 lbf)	415/945 (+440)	208 (8.19")	318 (12.52")	116.03.00
			(0.91/2.08 (+1) lbs)			
Ex 150F20	150 <i>(5.90'')</i>	20/60 (4.5/13.5 lbf)	490/1110	268 (10.55")	418 (16.46")	116.04.00
			(1.08/2.45 lbs)			

Magnetic measurement system with 1µm resolution and accuracy +/- 10µm

Note: ELAX[®] option cleanroom, food industry and pharmaceutical industry

The ELAX[®] can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



Cable Connection		Art. No	
Ex F20	Cable connection mounted on the left side *)	136.05.00	Carlos (Lut'El Montalio

* cable connection on the side not possible for vertical axes with weight compensation mounted on the left side.

1.1 Connecting Cable ELAX®

With ELAX[®] the cables are directly mounted into the linear motor case in favor of the compactness. The flexible one-cable connection is absolutely revolutionary which significantly simplifies the machine cabling. The cable is mounted on the back of the linear motor slide by default. **Optionally the cable can be mounted on the left side.**

In just one cable there are the wires for encoder, the 3 phases for the linear motor and for the communication between ELAX[®] and XENAX[®] servo controller. The anthracite colored **TPU** connection cables are clean room capable and as a standard length of 1.5m (*59"*) on stock available. Custom lengths from 0.1 (*4"*) up to 20m (*787"*) can be supplied upon request. These connection cables have a min bending radius of **40mm** (*1.6"*) **for moving cables** and **16mm** (0.7") **for fixed cables**.



As an option, extension cables are also available.

Connecting Cable shielded, suitable for cable chain	Length [m]	*) Linear Motor Type	15 Pol D-Sub Connector and 3 Pol Wago 3,5mm (0.14") Art. No
ELAX [®] anthracite, TPU, Clean Room 5-6	1.5 (59")	Ex 30F20 Ex 50F20 Ex 80F20 Ex 110F20 Ex 150F20	150.51.30 150.51.35 150.51.40 150.51.45 150.51.50
Operating temp40°C up to + 80°C, Ø 8mm (0.31")	0.1-20 (4" - 787")	Ex 30F20 Ex 50F20 Ex 80F20 Ex 110F20 Ex 150F20	150.51.31 150.51.36 150.51.41 150.51.46 150.51.51

*) Each type of linear motor slide has internally a different cable strip length; therefore, they all have a different article identification number.

Connecting Cable prepared for extension, shielded, suitable for cable chain	Length [m]	Type Electric Slide *)	15 Pol D-Sub connector (2 rows) Art. No 2
ELAX [®] anthracite, with 15 Pol D-Sub connector (2 rows), TPU, clean room 5-6	1.5 (59")	Ex 30F20 Ex 50F20 Ex 80F20 Ex 110F20 Ex 150F20	150.52.30 150.52.35 150.52.40 150.52.45 150.52.50
Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 (20" - 787")	Ex 30F20 Ex 50F20 Ex 80F20 Ex 110F20 Ex 150F20	150.52.31 150.52.36 150.52.41 150.52.46 150.52.51

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*) Each type of electric slide has internally a different cable strip length; therefore, they all have a different article identification number.

1.2 Extension or Intermediary Cable Removable ELAX®

Extension cables are also useful for highly dynamic multi axis applications with cable chains. The replaceable extension cable is plugged onto a connecting cable. These anthracite **TPU** extension cables have a min. bending radius of **40mm** (*1.6"*) **for moving cables** and **16mm** (*0.7"*) **for fixed cables**.

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Extension cable, shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) and 3 Pol Wago 3,5mm (0.14") Art. No.
ELAX [®] anthrazit, TPU, Clean Room 5-6	1.5 (59")	150.56.01
Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 (20" - 787")	150.56.05

Intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) Art. No.
ELAX [®] anthrazit, TPU, Clean Room 5-6 Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 (20" - 787")	150.56.10

1.3 Vertical Weight Compensation ELAX®

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In case of power interruption the linear motor of the ELAX[®] linear motor slides is powerless. If the axis is applied vertically, the slider falls downwards. With this weight compensation mounted **on the left side** * available for the ELAX[®] Ex 30F20 up to Ex 110F20, based on spring force, the slider moves upwards in case of power interruption.

The case of the ELAX[®] weight compensation can be equipped with different types of spring packages for external payloads of **0-500g** (0-1.10lbs), **500-1000g** (1.10-2.21lbs), **1000-1500g** (2.21-3.31lbs) and **1500-2000g** (3.31-4.41lbs). For existing ELAX[®] linear motor slides with weight compensation, the spring packages can be reordered and can be replaced and mounted very simply on your own.

* A cable connection mounted on the left side (Art. No. 136.05.00) is not possible for ELAX[®] linear motor slides with weight compensation mounted on the left side.

ELAX [®] Weight compensation	Left side	Right side
Retracted		
Extended		

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Ex 30F20	Weight Compensation retracted	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.00.00
Case and Cover right side	to your payload.	136.00.01
	0-500g (0-1.10/bs) retracted	136.00.05
Spring package,	500-1000g (1.10-2.21/bs) retracted	136.00.10
replaceable	1000-1500g (2.21-3.31/bs) retracted	136.00.15
	1500-2000g (3.31-4.41/bs) retracted	136.00.20
Ex 30F20	Weight Compensation extended	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.00.50
Case and Cover right side	to your payload.	136.00.51
	0-500g (0-1.10/bs) extended	136.00.55
Spring package,	500-1000g (1.10-2.21/bs) extended	136.00.60
replaceable	1000-1500g (2.21-3.311bs) extended	136.00.65
	1500-2000g (3.31-4.41/bs) extended	136.00.70
Ex 50E20	Weight Compensation retracted	Art No
	Weight compensation refracted	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.01.00
Case and Cover right side	to your payload	136.01.01
	0-500g (0-1 10/bs) retracted	136.01.05
Spring package.	500-1000g (1 10-2 21/bs) retracted	136.01.10
replaceable	1000-1500g (2.21-3.31/bs) retracted	136.01.15
	1500-2000g (3.31-4.41/bs) retracted	136.01.20
Ex 50F20	Weight Compensation extended	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.01.50
Case and Cover right side	to your payload.	136.01.51
Casting and Large	U-500g (0-1.10lbs) extended	136.01.55
Spring package,	500-1000g (1.10-2.21/bs) extended	136.01.60
replaceable	1000-1500g (2.21-3.31/bs) extended	136.01.65
	1500-2000g (3.31-4.41lbs) extended	136.01.70
Ex 80F20	Weight Compensation retracted	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.02.00
Case and Cover right side	to your payload.	136.02.01
	0-500g (0-1.10lbs) retracted	136.02.05
Spring package,	500-1000g (1.10-2.21/bs) retracted	136.02.10
replaceable	1000-1500g (2.21-3.311bs) retracted	136.02.15
	1500-2000g (3.31-4.41/bs) retracted	136.02.20

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Ex 80F20	Weight Compensation extended	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.02.50
Case and Cover right side	to your payload.	136.02.51
	0-500g (0-1.10lbs) extended	136.02.55
Spring package,	500-1000g (1.10-2.211bs) extended	136.02.60
replaceable	1000-1500g (2.21-3.31/bs) extended	136.02.65
	1500-2000g (3.31-4.41/bs) extended	136.02.70
Ex 110F20	Weight Compensation retracted	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.03.00
Case and Cover right side	to your payload.	136.03.01
	0-500g (0-1.10lbs) retracted	136.03.05
Spring package,	500-1000g (1.10-2.21/bs) retracted	136.03.10
replaceable	1000-1500g (2.21-3.31/bs) retracted	136.03.15
	1500-2000g (3.31-4.41/bs) retracted	136.03.20
Ex 110F20	Weight Compensation extended	Art. No.
Case and Cover left side	Please select the spring package corresponding	136.03.50
Case and Cover right side	to your payload.	136.03.51
	0-500g (0-1.10lbs) extended	136.03.55
Spring package,	500-1000g (1.10-2.211bs) extended	136.03.60
replaceable	1000-1500g (2.21-3.31/bs) extended	136.03.65
	1500-2000g (3.31-4.41/bs) extended	136.03.70

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1.4 Chrome Steel Cover ELAX®

With this chrome steel cover the modular matrix holes and threads are covered and the surface is smooth and easy to clean. With the cover the ELAX[®] linear motor slide becomes suitable for the food- and pharmaceutical industry or for clean rooms of laboratory automation or medical technology.

For ELAX [®]		Art. No
Ex 30F20 Ex50F20 Ex 80F20 Ex 110F20 Ex 150F20	Chrome steel cover ELAX [®] for monobloc and slide	136.06.00 136.06.05 136.06.10 136.06.15 136.06.20



<u>Please note:</u> For ELAX[®] linear motor slides with weight compensation the chrome steel cover is not possible.

1.5 Arrangement Possibilities with Direct Screw Connection ELAX®

Modular system in perfection – An essential key factor when the ELAX[®] slides with direct drive were developed. No matter if held flat, upright, as cross table or as linear cantilever, the ELAX[®] slides can be directly screwed together by dowel bushing without the need of adapter plates. The hole matrix has always a grid of 20×50 mm (0.79" x 1.97").



Front flange Stainless steel, rust-free 57mm x 27.5mm x 6mm, (2.24" x 1.08" x 0.24")

Hole matrix 20 x 50mm (0.79" x 1.97")





1.5.1 Y-Z Pick and Place flat

Pick and Place flat	Screws and dowel bushings	Art. No.
Ex F20	4 x dowel bushings Ø 6mm (0.24") 4 x hexagon socket screws, M3 x 30 (1.18")	136.10.00

1.5.2 Cross Table Fitting

Cross Table Fitting	Screws and dowel bushings	Art. No.
Ex F20	4 x dowel bushings Ø 6mm (0.24") 4 x hexagon socket screws, M3 x 30 (1.18")	136.10.00



1.5.3 X-Z Pick and Place Upright

Pick and Place upright	Screws and dowel bushings	Art. No.	
Ex F20	2 x dowel bushings Ø 7mm <i>(0.28")</i> 2 x torx with low head, M4 x 8 <i>(0.31")</i>	136.10.01	

1.6 Fixing Screws ELAX®

Fixing Screws	Screws	Art. No.
Ex F20	10 pcs M3 x 30 (1.18") hexagon socket screws for client's mounting plate	136.11.00
Ex 30F20 = 1 Set Ex 50F20/80F20/110F20	Ex 150F20 = 3 Sets	

1.7 Dowel Bushings Ø6 and Ø7 ELAX®

The dowel bushings with an outside \emptyset 6mm (0.24") and M4 inside screw thread are used for the flat connections (X-Y cross tables or Y-Z Pick and Place flat) with 4 x M3 screws.

Dowel bushings	Dowel bushings Ø 6mm (0.24")	Art. No.	g6-0.005	
Ex F20	10 x Ø 6mm <i>(0.24")</i> -0.005/-0.012	136.12.00	S C	O
	x 2.8mm <i>(0.11")</i>			

The dowel bushings with an outside **Ø 7mm** (0.28") and M5 inside screw thread are used where slide and front flange are connected upright with 2 x M4 screws:

Dowel bushings	Dowel bushings Ø 7mm (0.28")	Art. No.	(6 -0.014		\bigcirc
Ex F20	10 x Ø 7mm <i>(0.28")</i> -0.005/-0.014 x 2.8 <i>(0.11")</i>	136.12.01		E	Ø

2 LINAX[®] Linear Motor Axes

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2.1 LINAX[®] Lxc (compact)



Compact series of linear motor axes in patented mono-bloc design.

The magnets move while the coils are stationary. This means that the cables are stationary and there are no movable cable chains necessary in single axis applications.

LINAX[®] Data sheets and CAD files (STEP) are available for download from www.jennyscience.ch

Model	Stroke [mm]	Force Fn/Fp [N]	Weight Slider/Tot. (+ Weight comp.) [g]	Art. No.
Lxc 44F08*)	44 (1.73")	08/24	130/350 (+90)	115.00.10
Lxc 85F10*)	85 <i>(3.35")</i>	(1.8/5.4 lbf) 10/30 (2.25/6.74 lbf)	(0.29/0.77 (+0.2) lbs) 230/650 (+180) (0.51/1.43 (+0.4) lbs)	115.01.00
Lxc 135F10	135 <i>(5.31")</i>	10/30 (2.25/6.74 lbf)	320/880 (0.71/1.94 lbs)	115.02.00
Lxc 230F10	230 (9.06")	10/30 (2.25/6.74 lbf)	450/1200 (0.99/2.65 lbs)	115.03.00
Lxc 80F40*)	80 (3.15")	40/114	520/1470 (+335)	115.10.00
Lxc 176F40*)	176 <i>(6.93")</i>	(9.0/25.63 lbf) 40/114 (9.0/25.63 lbf)	(1.15/3.24 (+0.74) lbs) 750/2150 (+530) (1.65/4.74 (+1.17) lbs)	115.12.00
Lxc 272F40	272 (10.71")	40/114 (9.0/25.63 lbf)	1050/2800 (2.32/6.17 lbs)	115.14.00



The very compact Lxc series are based on the patented mono-bloc design. The coils are located in the mono-bloc and the magnets are at the bottom of the carriage slider.

- Centering forced control for cross rolls cage as a standard This centering force control prevents "cage creep" and increases the reliability and life time expectancy.
- Glass scale with a resolution of 1µm, accuracy +/- 2 µm
- Optional: A resolution of 100nm
- -*) Optional: A vertical weight compensation is available.



Cross roll cage contains a centering forced control with two toothed racks and a cog wheel. (System Schneeberger)

Note: LINAX[®] Lxc option cleanroom, food industry and pharmaceutical industry The LINAX[®] Lxc can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note "OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL **INDUSTRY**" (depending on your requirement) on your purchase order.

Measuring System with 100nm Resolution LINAX[®] Lxc 2.1.1

Option

100nm Messkopf mit

redundanter Doppelabtastung Art. No

115.00.20

115.01.20

115.02.20

115.03.20

115.10.20

115.12.20 115.14.20

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*) Optional: A vertical weight compensation is available.

LINAX[®] Lxc 100nm

Lxc 44F08*)

Lxc 85F10*)

Lxc 135F10

Lxc 230F10

Lxc 80F40*)

Lxc 176F40*)

The optical measuring system has a standard resolution of 1µm. This resolution can be increased to 100nm while the maximum travel speed of the slider carriage will be reduced to 0.9m/s. The 100nm resolution information is stored in the LINAX® linear motor axis and is automatically detected by the XENAX[®] servo controller.

Existing LINAX® glass scale linear motor axes in the field can be upgraded to 100nm resolution by Jenny Science.

2.1.2 Connecting Cable LINAX[®] Lxc

With the LINAX[®] Lxc the connecting cables are directly mounted into the case without plugs. For this reason, a high compactness is achieved. There are two connecting cables provided. One is for the encoder and the other is for the 3 linear motor phases. The additional lines in the encoder cable are for communication between LINAX® linear motor axis and XENAX[®] servo controller. The grey Lütze PUR connecting cables are compatible for continuous flexible operation in cable chains. Standard length is 1,5m (59"). Other lengths from 0,1 (4") to 20m (787") are available on request. The minimum bending radius for moving cable is 82mm (3.3"). For fixed cable, the minimum bending radius is 41mm (1.7").

The optionally available, blue IGUS TPE connecting cables have a temperature range of -35° bis +100°. They are suitable for use in clean rooms and oil resistant. The minimum bending radius for moving cable is 44mm (1.8"). For fixed cable, the minimum bending radius is 27mm (1.1").







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Connecting Cable shielded, suitable for cable chain	Length [m]	*) Linear Motor Type	Cable Ø [mm]	Motor cable with 3 pole Wago, 3.5mm Art. No.	Cable Ø [mm]	Encoder cable with 15 pole HD D-Sub Art. No. (20)
	1.5 (59")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10	4.7 (0.19")	150.22.30 150.22.35 150.22.40 150.22.45	6.3 (0.25")	150.23.30 150.23.35 150.23.40 150.23.45
LINAX [®] Lxc, Lütze, grey RAL 7001		Lxc 176F40 Lxc 272F40	7.0 (0.28")	150.22.55 150.22.60	6.3 (0.25")	150.23.50 150.23.55 150.23.60
Temp. moving -25° up to +80° Temp. stationary -40° up to + 80°	0.1-20	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10	4.7 (0.19")	150.22.31 150.22.36 150.22.41 150.22.46	6.3 (0.25")	150.23.31 150.23.36 150.23.41 150.23.46
	(+)0))	Lxc 80F40 Lxc 176F40 Lxc 272F40	7.0 (0.28")	150.22.51 150.22.56 150.22.61	6.3 (0.25")	150.23.51 150.23.56 150.23.61
	1.5 (59")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10	7.0 (0.28")	150.42.30 150.42.35 150.42.40 150.42.45	8.0 (0.31")	150.43.30 150.43.35 150.43.40 150.43.45
LINAX [®] Lxc IGUS, blue, Temp. moving -35° up to +100°		Lxc 80F40 Lxc 176F40 Lxc 272F40	7.0 (0.28")	150.42.50 150.42.55 150.42.60	8.0 (0.31")	150.43.50 150.43.55 150.43.60
Suitable for clean room and oil resistant	0.1-20 (4"-787")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10	7.0 (0.28")	150.42.31 150.42.36 150.42.41 150.42.46	8.0 (0.31")	150.43.31 150.43.36 150.43.41 150.43.46
		Lxc 80F40 Lxc 176F40 Lxc 272F40	7.0 (0.28")	150.42.51 150.42.56 150.42.61	8.0 (0.31")	150.43.51 150.43.56 150.43.61

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Connecting Cable prepared for extension shielded, suitable for cable chain	Length [m]	*) Linear Motor Type	Cable Ø [mm]	Motorkabel 3 Pol binder round connector Art. No. 11	Cable Ø [mm]	mit 15 Pol HD D-Sub connector Art. No. 20
LINAX® Lxc, Lütze, grey RAL 7001	1.5 <i>(59")</i>	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10 Lxc 80F40 Lxc 176F40 Lxc 272F40	4.7 (0.19") 7.0 (0.28")	150.22.32 150.22.37 150.22.42 150.22.47 150.22.52 150.22.57 150.22.62	6.3 (0.25") 6.3 (0.25")	150.23.30 150.23.35 150.23.40 150.23.45 150.23.50 150.23.55 150.23.60
Temp. moving -25° up to +80° Temp. stationary -40° up to + 80°	0.1-20 (4"-787")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10 Lxc 80F40 Lxc 176F40 Lxc 272F40	4.7 (0.19") 7.0 (0.28")	150.22.33 150.22.38 150.22.43 150.22.48 150.22.53 150.22.58 150.22.63	6.3 (0.25") 6.3 (0.25")	150.23.31 150.23.36 150.23.41 150.23.46 150.23.51 150.23.56 150.23.61
LINAX [®] Lxc IGUS, blue, Temp. moving -35° up to +100°	1.5 (59")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10 Lxc 80F40 Lxc 176F40 Lxc 272F40	7.0 (0.28") 7.0 (0.28")	150.42.32 150.42.37 150.42.42 150.42.47 150.42.52 150.42.57 150.42.62	8.0 (0.31") 8.0 (0.31")	150.43.30 150.43.35 150.43.40 150.43.45 150.43.50 150.43.55 150.43.60
Suitable for clean room and oil resistant	0.1-20 (4"-787")	Lxc 44F08 Lxc 85F10 Lxc 135F10 Lxc 230F10 Lxc 80F40 Lxc 176F40	7.0 (0.28") 7.0 (0.28")	150.42.33 150.42.38 150.42.43 150.42.48 150.42.53 150.42.58 150.42.58	8.0 (0.31") 8.0 (0.31")	150.43.31 150.43.36 150.43.41 150.43.46 150.43.51 150.43.56 150.43.56

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*) Each type of linear motor axis has internally different cable strip lengths; therefore they all have a different article identification number.

2.1.3 Removable Extension Cable LINAX[®] Lxc

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Extension cables are also useful for highly dynamic multi axes applications with cable chains. Use short connection cables; then plug it into the extension cables. These extension cables run in the cable chain, and are easily replaceable. The grey Lütze **PUR** bending radius for **moving cable** is **76mm** (*3.0"*). For **fixed cable**, the minimum bending radius is **46mm** (*1.9"*).

Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants.

When using extension cables, the 3 pole Wago connector is replaced by a metallic shielded round jack from the manufacturing company "Binder".



Extension cables shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole Wago- connector 3,5mm (0.14") Art. No. (12)	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21)
LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.5 (0.3")	150.26.01 150.26.03 150.26.05 150.26.10	7.2 (0.28")	150.27.01 150.27.03 150.27.05 150.27.10
LINAX [®] Lxc/Lxs/Lxu/Lxe, IGUS, darkblue, Temp. moving -35° up to +100° suitable for clean room and oil resistant	1.5 (59") 3.5 (138") 5.0 (197") 0.5-20 (20" - 787")	7.0 (0.3")	150.46.01 150.46.03 150.46.05 150.46.10	9.5 (0.37")	150.47.01 150.47.03 150.47.05 150.47.10
Intermediary cable shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No.
Intermediary cable shielded and suitable for cable chain LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	Length [m] 0.5-20 (20" - 787")	Cable Ø [mm] 7.0 (0.3")	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13 150.26.15	Cable Ø [mm] 7.2 (0.28")	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21) 150.27.10

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Weight comp. compressed air	Maximal force at 6 bar	Mounted on the left Art No.	Mounted on the right Art No.
Lxc44F08	3 kg (6.621bs)	135.00.25	135.00.20
Lxc 85F10	3 kg (6.621bs)	135.01.10	135.01.00
Lxc 80F40	6 kg (13.231bs)	135.02.11	135.02.10
Lxc 176F40	6 kg (13.23lbs)	135.02.13	135.02.12

2.1.4 Vertical Weight Compensation compressed air LINAX[®] Lxc

In case of a power interruption, the linear motor of the LINAX[®] axis is powerless. If the axis is applied vertically, the slider of the linear motor would fall downwards. With this weight compensation based on compressed air without air consumption, the slider remains in position or moves upwards depending on the air adjustment. For adjustment of the air pressure use a commercial **air pressure regulator**, for example Festo "VRPA".

A great advantage of the weight compensation is the support of the linear motor in vertical orientation. The motor runs without a static weight and is not heating in a stationary position. You get higher dynamics and at the same time you also save energy.

2.1.5 Piston seal for weight compensation compressed air LINAX[®] Lxc

Piston seal	Set	Art. No.
Lxc F08/F10 Lxc F40	1 x Seal 2 x O-ring already lubricated	135.01.05 135.02.05



2.1.6 Vertical Weight Compensation with Spring LINAX[®] Lxc

Weight comp. with spring	Maximal force	Mounted on the right Art No.
Lxc 44F08	0-200g (0-0.44lbs) 200-400g (0.55-0.88lbs) 400-600g (0.88-1.32lbs) 600-900g (1.32-1.98lbs)	135.00.02 135.00.04 135.00.06 135.00.09

In case of power interruption the linear motor of the LINAX[®] linear motor axes is powerless. If the axis is applied vertically, the slider of the linear would fall downwards. With this weight compensation for the smallest LINAX[®] linear motor axis, mounted on the right side and based on spring force, the slider moves upwards in case of power interruption. It can be equipped with 4 different types of springs for external payloads of **0-200g** (0-0.44lbs), **200-400g** (0.55-0.88lbs), **400-600g** (0.88-1.32lbs) and **600-900g** (1.32-1.98lbs.



2.1.7 Dirt Wiper on Magnet Track LINAX[®] Lxc F40

LINAX [®] F40	Туре	Art. No.
Lxc 80F40 Lxc 176F40 Lxc 272F40	Dirt wiper incl. 2 form milled front plates to LINAX [®] Lxc F40	135.06.00 135.06.05 135.06.10

Due to the construction of these stronger Lxc F40 series the linear motor opening between magnets and coils is bigger than on the smaller Lxc F08/F10 types. This is why the optional dirt wipers are only available for the LINAX[®] Lxc F40.

Besides dirt, small parts such as small screws (watch industry) can get stuck in this gap. This can potentially damage poles or coils. With this dirt wiper, particles >2/10mm are prevented from entering in the linear motor.

2.1.8 Fixing Screws for Monobloc LINAX[®] Lxc

Linear Motor Type	Screws	Art. No.
Lxc F08 / Lxc F10	10 x hexagon socket screws M3 x 27mm <i>(1.06")</i> low head, stainless	135.10.01
Lxc F40	10 x hexagon socket screws M3 x 35mm <i>(1.38")</i> low head, stainless	135.20.01



The very compact dimensions of the LINAX[®] Lxc let just little room for connecting screws. This is why for the Lxc axes, screws with low heads are to be used. Screws with standard heads would potentially get jammed in cross table applications.

Lxc 44F08/85F10 = 1 Set Lxc 135F10/230F10 = 2 Sets Lxc 80F40 = 1 Set Lxc 176F40/272F40 = 2 Sets

2.1.9 Cross Table Fixing Screws LINAX[®] Lxc

Cross Table	Screws and centering pins	Art. No.	
Lxc F08 / Lxc F10	4 x hexagon socket screws M3 x 27mm (1.06"), low head 2 x centering pin Ø 2,5mm (0.1") x 6mm (0.24"), stainless	135.10.00	
Lxc F40	4 x hexagon socket screws M3 x 35mm (1.38"), Iow head 2 x centering pin Ø 2,5mm (0.1") x 6mm (0.24"), stainless	135.20.00	Citter die menoue

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The various LINAX[®] linear motor types can be directly mounted to each other without the need of adapter plates. For cross table combinations there are multiple grid patterns possible.

For the choice of the according screws, the upper mounted linear motor is relevant (For example if a LINAX[®] Lxc F10 is mounted on the top of a LINAX[®] Lxc F40, use fixing screw set for the Lxc F10).

2.2 LINAX[®] Lxu (universal)

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These universal linear motor axes are real "all-rounders". There are three mounting possibilities: mounting to carriage slider; to the ground plate; or to the front face. The four long holes through the carriage slider allow direct screw connections for the back to back mounting of two LINAX[®] Lxu slides, which is ideal for X-Z handling. For vertical orientations, an optional weight compensation unit is available. The air pressure coupling is on the 90° "rotatable" connector case. This LINAX[®] Lxu linear motor axes can be controlled only with the powerful XENAX[®] Xvi servo controller.





Installation length = Stroke + 130mm (5.12")

The connector case is rotatable with a 90° pattern, in 4 directions. As standard, the motor is supplied with a "right-hand cable outlet" (with view of the connector housing).



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Туре	Stroke [mm]	Force Fn/Fp [N]	Weight carriage slider/total (+ weight comp.) [g]	magnetic measuring scale +/- 8μm Art. No.	optical measuring scale +/- 2μm Art. No.
Lxu 40F60*)	40 (1.57")	60/180	950/1700 (+350)	115.32.00	115.33.00
		(13.5/40.5 lbf)	(2.09/3.75 (+0.77) lbs)		
Lxu 80F60*)	80 (3.15")	60/180	950/1900 (+350)	115.32.02	115.33.02
		(13.5/40.5 lbf)	(2.09/4.19 (+0.77) lbs)		
Lxu 160F60*)	160 (6.30")	60/180	950/2200 (+585)	115.32.06	115.33.06
		(13.5/40.5 lbf)	(2.09/4.85 (+1.29) lbs)		
Lxu 240F60*)	240 (9.45")	60/180	950/2600 (+600)	115.32.10	115.33.10
		(13.5/40.5 lbf)	(2.09/5.73 (+1.32) lbs)		
Lxu 320F60	320 (12.60")	60/180	950/2900	115.32.14	115.33.14
		(13.5/40.5 lbf)	(2.09/6.39 lbs)		

Magnetic measurement system with 1µm standard resolution; accuracy +/- 8µm

*) These models are available with vertical weight compensation.

Note: LINAX[®] Lxu option cleanroom, food industry and pharmaceutical industry The LINAX® Lxu can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note "OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL **INDUSTRY**" (depending on your requirement) on your purchase order.



2.2.1 Measuring System with 100nm Resolution LINAX[®] Lxu

LINAX [®] Lxu 100nm	Туре	Art. No.
Lxu 40F60*)		115.43.00
Lxu 80F60*)	100nm Read-head with	115.43.02
Lxu 160F60*)	redundant	115.43.06
Lxu 240F60*)	double scanning	115.43.10
Lxu 320F60		115.43.14

*) These models are available with vertical weight compensation.

The optical measuring system has a standard resolution of 1µm. This resolution can be increased to 100nm while the maximum travel speed of the slider carriage will be reduced to 0.9m/s.

All measurement systems have a separate reference track on the entire length with distance-coded reference marks. After a short move of maximum 10mm (0.4"), the absolute position is automatically calculated by XENAX® servo controller. No external "zero point sensor" is necessary.



2.2.2 Connecting Cable LINAX[®] Lxu

With the LINAX[®] Lxu (and Lxs) the cables are removable and are connected with D-Sub connectors to the connector housing. One cable is for the encoder and the other is for the 3 phases of linear motor. For the communication between LINAX[®] linear motor axis and XENAX[®] servo controller, additional lines for communication exists in the encoder cable. Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants. The **bending radius for moving cable is 98mm** (3.9"). For fixed cable, the minimum bending radius is 50mm (2.0"). The optionally available, darkblue IGUS TPE connecting cable has a minimum bending radius of 44mm (1.8") for moving cable and of 27mm (1.1") for fixed cable.

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Connecting Cable shielded, suitable for cable chains	Length [m]	Cable Ø [mm]	Motor cable 9 Pol D- Sub jack on 3 pole Wago-connector 3,5mm (0.14") Art. No.	Cable Ø [mm]	Encoder cable 15 pole HD jack on 15 pole HD connector Art. No. 20
LINAX [®] Lxs /Lxu, Lütze, gray, Temp. moving -25° up to +80°	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.5 (0.3")	150.20.10 150.20.15 150.20.20 150.20.21	8.1 (0.32")	150.21.10 150.21.15 150.21.20 150.21.21
LINAX [®] Lxs / Lxu, IGUS, darkblue, Temp. moving -35° up to +100° Suitabel for clean room and oil resistant	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.5 (0.3")	150.40.10 150.40.15 150.40.20 150.40.21	9.5 <i>(0.37")</i>	150.41.10 150.41.15 150.41.20 150.41.21

Connecting Cable prepared for extension shielded, suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 9 Pol D- Sub jack on 3 Pol binder round connector Art. No.	Cable Ø [mm]	Encoder cable 15 pole HD jack on 15 pole HD connector Art. No.
LINAX [®] Lxs /Lxu, Lütze,	1.5 (59")		150.20.22		150.21.10
gray,	3.0 (118")	7.5	-	8.1	150.21.15
Temp. moving -25° up to	5.0 (197")	(0.3")	-	(0.32")	150.21.20
+80°	0.1-20 (4" - 787")		150.20.23		150.21.21
LINAX [®] Lxs / Lxu, IGUS,					
darkblue,	1.5 (59")		150.40.22		150.41.10
Temp. moving	3.0 (118")	7.5	-	9.5	150.41.15
-35° up to +100°	5.0 (197")	(0.3")	-	(0.37")	150.41.20
Suitabel for clean room	0.1-20 (4" - 787")		150.40.23		150.41.21
and oil resistant					

2.2.3 Removable Extension Cable LINAX[®] Lxu

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Extension cables are also useful for highly dynamic multi axes applications with cable chains. Use short connection cables; then plug it into the extension cables. These extension cables run in the cable chain, and are easily replaceable. The grey Lütze PUR bending radius for **moving cable** is **76mm** (*3.0"*). For **fixed cable**, the minimum bending radius is **46mm** (*1.9"*).

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Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants.

When using extension cables, the 3 pole Wago connector is replaced by a metallic shielded round jack from the manufacturing company "Binder".

Extension cables shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole Wago- connector 3,5mm (0.14") Art. No. (12)	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21)
LINAX [®] Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.5 (0.3")	150.26.01 150.26.03 150.26.05 150.26.10	7.2 (0.28")	150.27.01 150.27.03 150.27.05 150.27.10
LINAX [®] Lxc/Lxs/Lxu/Lxe, IGUS, darkblue, Temp. moving -35° up to +100° suitable for clean room and oil resistant	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.0 (0.3")	150.46.01 150.46.03 150.46.05 150.46.10	9.5 (0.37")	150.47.01 150.47.03 150.47.05 150.47.10
Intermediary cable shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. 21
Intermediary cable shielded and suitable for cable chain LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	Length [m] 0.5-20 (20" - 787")	Cable Ø [mm] 7.0 (0.3")	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13 150.26.15	Cable Ø [mm] 7.2 (0.28")	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21) 150.27.10

2.2.4 Vertical Weight Compensation LINAX[®] Lxu

In case of a power interruption, the linear motor of the LINAX[®] axis is powerless. If the axis is applied vertically, the slider of the linear motor would fall downwards. With this weight compensation based on compressed air without air consumption, the slider remains in position or moves upwards depending on the air adjustment. For adjustment of the air pressure use a commercial **air pressure regulator**, for example Festo "VRPA". The air pressure coupling is on the 90° "rotatable" connector case.

A great advantage of the weight compensation is the support of the linear motor in vertical orientation. The motor runs without a static weight and is not heating in a stationary position. You get higher dynamics and at the same time you also save energy.

Weight Compensation Lxu	Maximal force at 6 bar	Art. No.
Lxu 40F60 Lxu 80F60 Lxu 160F60 Lxu 240F60	6 kg (13.231bs)	135.03.01 135.03.01 135.03.05 135.03.20



2.2.5 Piston seal for weight compensation compressed air LINAX[®] Lxu

Piston seal	Set	Art. No.	
Lxu F60	1 x Seal 2 x O-ring already lubricated	135.03.15	0



2.2.6 Spring Operated Brake LINAX[®] Lxu

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The spring operated brake is applied onto the guiding rail. In the "off" status the brake is inactive (non air-pressure). By activating a 3/2 way pneumatic valve, (for example Festo CPE10 M1BH-3GL-QS-4, Article No. 196 846), the brake is released with compressed air.

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In use with the XENAX[®] Xvi servo controller, an OUTPUT FUNCTION can be assigned for the automatic control of the brake valve.

IMPORTANT: The stroke of the linear motor axis is reduced by 35mm (*1.38"*) with the installation of the spring operated brake. For example, the LINAX[®] Lxu 320F60 with a spring applied brake has a stroke of 285mm (*11.22"*) instead of 320mm (*12.60"*).

Spring Operated Brake	Maximal holding force	Art. No.
Lxu 80F60 to Lxu 320F60 (Hiwin guiding carriages)	6 kg (13.23lbs)	135.03.32

2.2.7 Cover Caps for Screws LINAX[®] Lxu

Linear Motor Type	Cover Caps	Art. No.
Lxu F60	Cap to cover the LINAX® Lxu/Lxs screws on the guiding rails	135.08.00
Lxu40F60 = 16 pcs Lxu 80F60 = 20 pcs Lxu 160F60 = 28 pcs	Lxu 240F60 = 36 pcs Lxu 320F60 = 44 pcs	



2.2.8 Cross Table Fixing Screws LINAX[®] Lxu

Linear Motor Type	Screws and centering pins	Art. No.
Lxu F60	4 x hexagon socket screws M4 x 40mm (1.57"), 4 x centering pins Ø 4mm (0.16") x 8mm (0.31") stainless	135.11.10

The various LINAX[®] linear motor types can be directly mounted to each other without the need of adapter plates. The four long holes through the carriage slider allow direct screw connections for the back to back mounting of two LINAX[®] Lxu slides, which is ideal for X-Z handling or 1 Lxu can be fixed to a back wall.







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135.12.03

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2.2.9 Adapter Plate LINAX[®] Lxu

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With this adapter plate a LINAX[®] Lxu slider can be connected to another LINAX[®] Lxu ground plate, incl. screws and centering pins.

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Linear Motor Type	Function	Art. No	
Lxu 40F60 to Lxu 320F60	Connection of Lxu slider to Lxu ground plate	135.12.00	

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2.2.10 Front Flange LINAX[®] Lxu

With the front flange it is possible to mount different Pick and Place orientations: The front plate of a LINAX[®] Lxu is replaced by the front flange which can directly be mounted to:

- to an ELAX slide (upright or flat),
- to a LINAX[®] Lxc F08/F10 or F40
- or to the carriage slider of another LINAX[®] Lxu.

Front Flange LINAX [®] Lxu	Accessories	Art. No.
For ELAX® Ex 30/50/80F20 upright	incl. 2 centering pins 4x8, 6 torx M4x8 and 2 dowel bushings D7 (Not usable for Ex 110F20 and 150F20)	135.12.02
For ELAX [®] Ex F20 flat	incl. 2 centering pins 4x8, 4 torx M4x8, 4 hexagon socket screws M3x30 and 4 dowel bushings D6	135.12.03
For Lxu	incl. 2 centering pins 4x8, 4 torx M4x12, 4 centering pins 2.5x5 and 8 torx M4x8	135.12.05
For Lxc F40	incl. 2 centering pins 4x8, 4 torx M4x12, 4 centering pins 2.5x5 and 4 hexagon socket screws M3x35	135.12.06
For Lxc F08/F10	incl. 6 centering pins 4x8, 8 torx M4x8 and 4 torx M4x12	135.12.07

2.2.11 Cantilever Armor LINAX[®] Lxu

The cantilever armour is used with long cantilever stroke constructions (e.g. with LINAX[®] Lxu 320F60) for maximum stability and minimal bending.

Linear Motor Type	Armor	Art. No.
Lxu 320F60	For LINAX [®] Lxu cantilever	135.13.10



2.2.12 Additional Carriage Slider LINAX[®] Lxu

With the LINAX[®] Lxu linear motor axes it is possible to assemble two or more carriage sliders on the same ground plate. The cable connector can be orientated on the left or right side of the slider. Each carriage slider requires a XENAX[®] servo controller.

Linear Motor Type	Type of carriage slider	Art. No.
Lxu xxxF60 mag. 1 μm	Additional carriage slider to LINAX [®] Lxu "universal" F60 with precise, self-lubricating ball bearing carriages, integrated linear motor with dirt wiper and magnetic measurement system , resolution 1 μm, accuracy +/-8μm	135.30.20
Lxu xxxF60 opt. 1 μm	Additional carriage slider to LINAX [®] Lxu "universal" F60 with precise, self-lubricating ball bearing carriages, integrated linear motor with dirt wiper and optical measurement system , resolution 1 μm, accuracy +/-2μm	135.30.22
Lxu xxxF60 opt. 100nm	Additional carriage slider to LINAX [®] Lxu F60, opt. 100nm with precise, self-lubricating ball bearing carriages, integrated linear motor with dirt wiper and optical measurement system , resolution 100nm , accuracy +/- 500nm	135.30.24

2.2.13 Examples of X-Z Construction Possibilities LINAX[®] Lxu







X-Z LINE PORTAL (design for highest dynamic)

LINAX[®] direct connection; Lxu carriage slider to Lxu carriage slider. "Back to back mounting".

The ground plate of the X-axis is mounted on the wall in upright orientation. The carriage slider of this X-axis is directly fixed to the carriage slider of the Z-axis. The Z-axis needs more installation space because the ground plate 13is moving. But this construction allows storing all cables in the same cable chain. The Z-axis is equipped with the optional weight compensation. X-Z LINE PORTAL (design for minimal installation space)

Lxu ground plate on Lxu carriage slider with adapter plate Lxu (2.2.9 Adapter Plate LINAX[®] Lxu).

The ground plate of the Z-axis is in a vertical orientation mounted on the wall. The ground plate on the X-axis is horizontally orientated and connected to the carriage slider of the Z-axis with the adapter plate. Since no ground plate is moving in longitudinal direction the installation space is minimal. The Z-axis also holds the weight of X-axis. Therefore, the Z-axis is equipped with the optional weight compensation.

Y-Z LINE CANTILEVER

The carriage slider of the Y-axis is fixed mounted. The carriage slider of the Z-axis is fixed vertical with the front flange of the Y-axis. The front flange of the Y-axis can be fixed with 90° pattern in 4 directions to the Z-axis. This allows the carriage slider of the Y-axis to be oriented on the left, on the right, upwards or downwards (like in the picture).

2.3 LINAX[®] Lx<mark>s</mark> (shuttle)

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These LINAX[®] linear motor axes can be controlled with the powerful XENAX[®] Xvi Servocontroller. As the name implies, the Lxs shuttle series are basic axes for long strokes up to 1600mm (63"). Of particular importance is the wide-body construction with recessed linear motor, through which the height is reduced to just 38mm (1.5"). The wide spaced guiding rails are able to withstand high moments of force. For example, for long Lxu cantilever axes.



Installation length = Stroke + 130mm (5.12")

The connector case is rotatable with a 90° pattern, in 4 directions. As standard, the motor is supplied with a "cable outlet right" (with view of the connector housing).





moving precisely, within tight space

Туре	Stroke [mm]	Force Fn/Fp [N]	Weight carriage slider/total [g].	Art. No. Magnetic measuring scale +/- 8μm	Art. No. optical measuring scale +/- 2μm
Lxs 160F60	160 (6.30")	60/180	1000/2600	115.30.06	115.31.06
		(13.5/40.5 lbf)	(2.21/5.73 lbs)		
Lxs 200F60	200 (7.87")	60/180	1000/2800	115.30.08	115.31.08
		(13.5/40.5 lbf)	(2.21/6.17 lbs)		
Lxs 320F60	320 (12.60")	60/180	1000/3400	115.30.14	115.31.14
		(13.5/40.5 lbf)	(2.21/7.50 lbs)		
Lxs 400F60	400 (15.75")	60/180	1000/3900	115.30.18	115.31.18
		(13.5/40.5 lbf)	(2.21/8.60 lbs)		
Lxs 520F60	520 (20.47")	60/180	1000/4500	115.30.24	115.31.24
		(13.5/40.5 lbf)	(2.21/9.92 lbs)		
Lxs 600F60	600 (23.62")	60/180	1000/5000	115.30.28	115.31.28
		(13.5/40.5 lbf)	(2.21/11.03 lbs)		
Lxs 800F60	800 (31.50")	60/180	1000/6100	115.30.38	115.31.38
		(13.5/40.5 lbf)	(2.21/13.45 lbs)		
Lxs 1000F60	1000 (39.37")	60/180	1000/7200	115.30.48	115.31.48
		(13.5/40.5 lbf)	(2.21/15.88 lbs)		
Lxs 1200F60	1200 (47.24")	60/180	1000/8400	115.30.58	115.31.58
		(13.5/40.5 lbf)	(2.21/18.52 lbs)		
Lxs 1600F60	1600 (62.99")	60/180	1000/10800	115.30.78	N/A
		(13.5/40.5 lbf)	(2.21/23.81 lbs)		

Measurement system magnetic with 1µm standard resolution; accuracy +/- 8µm

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Note: LINAX[®] Lxs option cleanroom, food industry and pharmaceutical industry

The LINAX[®] Lxs can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



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2.3.1 Measuring System with 100nm Resolution LINAX[®] Lxs

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LINAX [®] Lxs 100nm	Туре	Art. No.
LINAX [®] Lxs 100nm Lxs 160F40 Lxs 200F60 Lxs 320F60 Lxs 400F60 Lxs 520F60 Lxs 600F60 Lxs 800F60 Lxs 1000F60	Туре 100nm Read-head with redundant double scanning	Art. No. 115.41.06 115.41.08 115.41.14 115.41.18 115.41.24 115.41.28 115.41.28 115.41.38

The optical measuring system has a standard resolution of 1µm. This resolution can be increased to 100nm while the maximum travel speed of the slider carriage will be reduced to 0.9m/s. All measurement systems have a separate reference track on the entire length with distance-coded reference marks. After a short move of maximum 10mm (0.4"), the absolute position is automatically calculated by XENAX[®] servo controller. No external "zero point sensor" is necessary.



2.3.2 Connecting Cable LINAX[®] Lxs

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The connecting cable LINAX[®] Lxs are identical to the connecting cable LINAX[®] Lxu and the connector cases are also rotatable with a 90° pattern, in 4 directions. Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants. The **bending radius for moving cable is 98mm** (3.9"). **For fixed cable, the minimum bending radius is 50mm** (2.0"). The optionally available, **blue IGUS TPE** connecting cable has a **minimum bending radius of 44mm** (1.8") **for moving cable and of 27mm** (1.1") **for fixed cable**.

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Connecting Cable shielded, suitable for cable chains	Length [m]	Cable Ø [mm]	Motor cable 9 Pol D- Sub jack on 3 pole Wago-connector 3,5mm (0.14") Art. No. 10	Cable Ø [mm]	Encoder cable 15 pole HD jack on 15 pole HD connector Art. No. 20
LINAX [®] Lxs /Lxu, Lütze, gray, Temp. moving -25° up to +80°	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.5 (0.3")	150.20.10 150.20.15 150.20.20 150.20.21	8.1 (0.32")	150.21.10 150.21.15 150.21.20 150.21.21
LINAX [®] Lxs / Lxu, IGUS, darkblue, Temp. moving -35° up to +100° Suitabel for clean room and oil resistant	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.5 (0.3")	150.40.10 150.40.15 150.40.20 150.40.21	9.5 <i>(0.37")</i>	150.41.10 150.41.15 150.41.20 150.41.21

Connecting Cable prepared for extension shielded, suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 9 Pol D- Sub jack on 3 Pol binder round connector Art. No.	Cable Ø [mm]	Encoder cable 15 pole HD jack on 15 pole HD connector Art. No.
LINAX [®] Lxs /Lxu, Lütze,	1.5 (59")		150.20.22		150.21.10
gray,	3.0 (118")	7.5	-	8.1	150.21.15
Temp. moving -25° up to	5.0 (197")	(0.3")	-	(0.32")	150.21.20
+80°	0.1-20 (4" - 787")		150.20.23		150.21.21
LINAX [®] Lxs / Lxu, IGUS,					
darkblue,	1.5 (59")		150.40.22		150.41.10
Temp. moving	3.0 (118")	7.5	-	9.5	150.41.15
-35° up to +100°	5.0 (197")	(0.3")	-	(0.37")	150.41.20
Suitabel for clean room	0.1-20 (4" - 787")		150.40.23		150.41.21
and oil resistant					

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2.3.3 Removable Extension Cable LINAX[®] Lxs

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Extension cables are also useful for highly dynamic multi axes applications with cable chains. Use short connection cables; then plug it into the extension cables. These extension cables run in the cable chain, and are easily replaceable. The grey Lütze PUR bending radius for **moving cable** is **76mm** (*3.0"*). For **fixed cable**, the minimum bending radius is **46mm** (*1.9"*).

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Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants.

When using extension cables, the 3 pole Wago connector is replaced by a metallic shielded round jack from the manufacturing company "Binder".

Extension cables shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole Wago- connector 3,5mm (0.14") Art. No. (12)	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (2)
LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.5 (0.3")	150.26.01 150.26.03 150.26.05 150.26.10	7.2 (0.28'')	150.27.01 150.27.03 150.27.05 150.27.10
LINAX [®] Lxc/Lxs/Lxu/Lxe, IGUS, darkblue, Temp. moving -35° up to +100° suitable for clean room and oil resistant	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.0 (0.3")	150.46.01 150.46.03 150.46.05 150.46.10	9.5 (0.37")	150.47.01 150.47.03 150.47.05 150.47.10
Intermediary cable shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21)
Intermediary cable shielded and suitable for cable chain LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	Length [m] 0.5-20 (20" - 787")	Cable Ø [mm] 7.0 (0.3")	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 13 150.26.15	Cable Ø [mm] 7.2 (0.28")	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. (21) 150.27.10

2.3.4 Cover Caps for Screws LINAX[®] Lxs

Linear Motor Type	Cover Caps	Art. No.	AN ALL
Lxs F60	Cap to cover the LINAX® Lxu/Lxs screws on the guiding rails	135.08.00	
Lxs 160F60 = 28 pcs	Lxs 600F60 = 72 pcs		
Lxs 200F60 = 32 pcs	Lxs 800F60 = 92 pcs		
Lxs 320F60 = 44 pcs	Lxs 1000F60 = 112 pc	:S	
Lxs 400F60 = 52 pcs	Lxs 1200F60 = 132 pc	S	
Lxs 520F60 = 64 pcs	Lxs 1600F60 = 172 pc	S	

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2.3.5 Fixings Screws for Ground Plate LINAX[®] Lxs

Linear Motor Type	Screws	Art. No.
Lxs F60	10 x hexagon socket screws M4 x 25mm <i>(0.98")</i> stainless	135.11.05
Lxs 160F60/ 200F60 = 2 Lxs 320F60/400F60 = 3 S Lxs 520F60/600F60 = 4 S Lxs 800F60 = 5 Sets Lxs 1000F60 = 6 Sets	Sets Lxs 1200F60 ets Lxs 1600F60 Sets	= 7 Sets = 9 Sets

In order to avoid mechanical vibrations of the long LINAX[®] Lxs linear motor axes, they have to be screwed with all fixing screws over the whole length onto a base plate.

2.3.6 Cross Table Fixing Screws LINAX[®] Lxs

Linear Motor Type	Screws and centering pins	Art. No.
Lxs F60	6 x hexagon socket screws M4 x 25mm (0.98"), 4 x centering pins Ø4mm (0.16") x 8mm (0.31") stainless	135.11.20



The various LINAX[®] linear motor types can be directly mounted to each other without the need of adapter plates. For cross table combinations there are multiple grid patterns possible.

For the choice of the according screws, the upper mounted linear motor is relevant

2 LINAX[®] Lxs F60 for high precision X-Y cross table



2.3.7 Additional Carriage Slider LINAX[®] Lxs

With the LINAX[®] Lxs linear motor axes it is possible to assemble two or more carriage sliders on the same ground plate. The cable connector can be orientated on the left or right side of the slider. Each carriage slider requires a XENAX[®] servo controller.



Additional Carriage Slider LINAX [®] Lxs	Type of carriage slider	Art. No.
Lxs xxxF60 mag. 1 µm	Carriage slider to LINAX [®] Lxs "shuttle" F60 with precise, self- lubricating ball bearing carriages, integrated linear motor with dirt wiper and magnetic measuring system , resolution 1 μm, accuracy +/-8μm	135.30.10
Lxs xxxF60 opt. 1 μm	Carriage slider to LINAX [®] Lxs "shuttle" F60 with precise, self- lubricating ball bearing carriages, integrated linear motor with dirt wiper and optical measuring system , resolution 1 μm, accuracy +/-2μm	135.30.12
Lxs xxxF60 opt. 100nm	Carriage slider to Lxs "shuttle" F60 opt. 100nm Carriage slider to LINAX [®] Lxs "shuttle" F60 with precise, self- lubricating ball bearing carriages, integrated linear motor with wiper and magnetic measurement system, resolution 100nm, accuracy +/-0.5μm	135.30.14

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Sample: Portal robot with additional carriage slider on X-axis

X-axis: 1 x Lxs 400F60 incl. add. carriage slider
Y-axis: 1 x Lxs 160F60
Z-axes: 2 x Lxu 40F60 facing each other
Control: 5 x XENAX[®] Xvi 75V8 with EtherCAT[®]



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2.3.8 Spring Operated Brake LINAX[®] Lxs

The spring operated brake is applied onto the guiding rail. In the "off" status the brake is inactive (non air-pressure). By activating a 3/2 way pneumatic valve, (for example Festo CPE10 M1BH-3GL-QS-4, Article No. 196 846), the brake is released with compressed air.

In use with the ENAX $^{\otimes}$ Xvi servo controller, an OUTPUT FUNCTION can be assigned for the automatic control of the brake valve.

IMPORTANT: The stroke of the linear motor axis is reduced by 35mm (1.38") with the installation of the spring operated brake. For example, the LINAX[®] Lxs 200F60 with a spring applied brake has a stroke of 165mm (6.5") instead of 200mm (7.87").

Spring Operated Brake	Maximal holding force	Art. No.
Lxs (Schneeberger Guiding carriages)	8 kg (17.64 lbs)	135.03.36




2.3.9 Gantry Constructions LINAX[®] Lxs

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X-axis: 1 x Lxs 600F60
Y-axes: 2 x Lxs F400F60
Z-axes: 4 x Lxc 85F10 with weight compensation
Control: 7 x XENAX[®] Xvi 75V8 with EtherCAT[®]



X-axis: 1 x Lxs 400F60
Y-axes: 2 x Lxs F400F60
Z-axes: 2 x Lxu 320F60 with spring-applied brake
Control: 5 x XENAX[®] Xvi 75V8 with EtherCAT[®]

2.3.10 Gantry Angle Bracket LINAX[®] Lxs

In the "gantry" configuration, all axes are arranged upright. This saves space and increases the stability in vertical orientation. There is no bending of the axes. The basic frame design is less complex. The parallelism of the two synchronous Y-axis should be +/- 5μ m over the length of the ground plate. If this accuracy is not reached, flexible angle brackets can be mounted on one side of the X-axis which should absorb a tolerance of +/-50 μ m.

Gantry	Angle Bracket	Art. No.
Lxs xxxF60	1 x Angle bracket ground plate gantry angle bracket top gantry angle bracket bottom	135.12.10
Lxs xxxF60	1 x Angle bracket ground plate flexible gantry angle bracket top flexible gantry angle bracket bottom	135.12.15



Gantry angle bracket

Flexible gantry angle bracket



2.4 LINAX[®] Lx<mark>e</mark> (exclusive)

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The LINAX[®] Lxe linear motors have a special cover. This results in a flat and elegant exterior geometry for easy cleaning. Additional carriage sliders on the same ground plate allow highly integrated machine solutions. Available Lxe stroke lengths begin at 250mm (*9.84*") up to 1000mm (*31.37*").

Туре	Stroke [mm]	Force Fn/Fp [N]	Weight carriage slider/total [g]	Art. No.
Lxe 250F40	250 <i>(9.84")</i>	40/114	980/3080	115.20.00
		(9.0/25.63 lbf)	(2.16/6.79 lbs)	
Lxe 400F40	400 (15.75")	40/114	980/3850	115.22.00
		(9.0/25.63 lbf)	(2.16/8.49 lbs)	
Lxe 550F40	550 (21.65")	40/114	980/4620	115.24.00
		(9.0/25.63 lbf)	(2.16/10.19 lbs)	
Lxe 800F40	800 (31.50")	40/114	980/5900	115.26.00
		(9.0/25.63 lbf)	(2.16/13.01 lbs)	
Lxe 1000F40	1000 (31.37")	40/114	980/6930	115.28.00
		(9.0/25.63 lbf)	(2.16/15.28 lbs)	



Note: LINAX[®] Lxe option cleanroom, food industry and pharmaceutical industry The LINAX[®] Lxe can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



2.4.1	Measuring System with 100nm Resolution LIN	AX [®] Lxe

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LINAX [®] Lxe 100nm	Туре	Art. No.
Lxe 250F40		115.20.20
Lxe 400F40	100nm Read-head with	115.22.20
Lxe 550F40	redundant	115.24.20
Lxe 800F40	double scanning	115.26.20
Lxe 1000F40		115.28.20

The optical measuring system has a standard resolution of 1μ m. This resolution can be increased to 100nm while the maximum travel speed of the slider carriage will be reduced to 0.9m/s. All measurement systems have a separate reference track on the entire length with distance-coded reference marks. After a short move of maximum 10mm (0.4"), the absolute position is automatically calculated by XENAX® Xvi servo controller. No external "zero point sensor" is necessary.



2.4.2 Connecting Cable LINAX[®] Lxe

Connecting Cable shielded, suitable for cable chains	Length [m]	Cable Ø [mm]	Motor cable with 3 pole Wago- connector, 3.5mm (0.14") Art. No.	Cable Ø [mm]	Encoder cable with 15 pole HD D-Sub connector Art. No.
LINAX® Lxe, Lütze, gray Temp. moving -25° up to +80°	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.0 (0.3")	150.22.10 150.22.15 150.22.20 150.22.21	6.3 (0.25")	150.23.10 150.23.15 150.23.20 150.23.21
LINAX [®] Lxe IGUS, darkblue, Temp. moving -35° up to +100° suitable for clean rooms and oil resistant	1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	7.0 (0.3")	150.42.10 150.42.15 150.42.20 150.42.21	8.0 (0.31")	150.43.10 150.43.15 150.43.20 150.43.21
Connecting Cable prepared for extension shielded, suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable with 3 Pol binder round connector Art. No.	Cable Ø [mm]	Encoder cable with 15 pole HD D-Sub connector Art. No.
Connecting Cable prepared for extension shielded, suitable for cable chain LINAX® Lxe, Lütze, gray Temp. moving -25° up to +80	Length [m] 1.5 (59") 3.0 (118") 5.0 (197") 0.1-20 (4" - 787")	Cable Ø [mm] 7.0 (0.3")	Motor cable with 3 Pol binder round connector Art. No. 150.22.22 - - 150.22.23	Cable Ø [mm] 6.3 (0.25")	Encoder cable with 15 pole HD D-Sub connector Art. No. 150.23.10 150.23.15 150.23.20 150.23.21

2.4.3 Removable Extension Cable LINAX[®] Lxe

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Extension cables are also useful for highly dynamic multi axes applications with cable chains. Use short connection cables; then plug it into the extension cables. These extension cables run in the cable chain, and are easily replaceable. The grey Lütze **PUR** bending radius for **moving cable** is **76mm** (*3.0"*). For **fixed cable**, the minimum bending radius is **46mm** (*1.9"*).

Through full PUR jacket and TPE / HGI insulation these cables are optimal for cable chains, extremely harsh operation conditions and an environment with aggressive coolants and lubricants.

When using extension cables, the 3 pole Wago connector is replaced by a metallic shielded round jack from the manufacturing company "Binder".





Extension cables shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole Wago- connector 3,5mm (0.14") Art. No.	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No.
LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.5-20 <i>(20" - 787")</i>	7.5 (0.3")	150.26.01 150.26.03 150.26.05 150.26.10	7.2 (0.28'')	150.27.01 150.27.03 150.27.05 150.27.10
LINAX [®] Lxc/Lxs/Lxu/Lxe, IGUS, darkblue, Temp. moving -35° up to +100° suitable for clean room and oil resistant	1.5 (59") 3.5 (138") 5.0 (197") 0.5-20 (20" - 787")	7.0 (0.3")	150.46.01 150.46.03 150.46.05 150.46.10	9.5 (0.37")	150.47.01 150.47.03 150.47.05 150.47.10
Intermediary cable shielded and suitable for cable chain	Length [m]	Cable Ø [mm]	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No.	Cable Ø [mm]	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No.
Intermediary cable shielded and suitable for cable chain LINAX® Lxc/Lxs/Lxu/Lxe, Lütze, grey, Temp. moving -25° up to +80°	Length [m] 0.5-20 (20" - 787")	Cable Ø [mm] 7.0 (0.3")	Motor cable 3 pole binder round jack to 3 pole binder round connector Art. No. 150.26.15	Cable Ø [mm] 7.2 (0.28")	Encoder cable 15 pole HD jack to 15 pole HD connector Art. No. 150.27.10

moving precisely, within tight space

2.4.4 Fixing Screws LINAX[®] Lxe

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Linear Motor Type	Screws	Art. No.
Lxe F40	10 x hexagon socket screws M4 x 12mm <i>(0.47")</i> stainless	135.11.01
Lxe 250F40/400F60 = 2 : Lxe 550F40 = 3 Sets	Set Lxe 800F40 = 4 Sets Lxe 1000F40 = 5 Sets	

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2.4.5 Cross Table Fixing Screws LINAX[®] Lxe

For cross table constructions with two Lxe F40, the top part of the carriage slider that is placed on the bottom of the cross table should be removed first. The total height of the cross table will be reduced by 6mm (0.24") to 86mm (3.39").

Linear Motor Type	Screws and centering pins	Art. No.
Lxe F40	4 x hexagon socket screws M4 x 12mm (0.47") 2 x centering pins Ø 4 x 8mm (0.31"), stainless	135.11.00



2.4.6 Additional Carriage Slider LINAX[®] Lxe

With the LINAX[®] Lxe linear motor axes it is possible to assemble two or more carriage sliders on the same ground plate. The cable connector can be orientated on the left or right side of the slider. Each carriage slider requires a XENAX[®] servo controller

Linear Motor Type	Type of carriage slider	Art. No.
Lxe xxx F40	Carriage slider to LINAX [®] Lxe "exclusive" F40 with precise, self-lubricating ball bearing carriages, integrated linear motor and optical measurement system , resolution 1 μm, accuracy +/-2μm	135.30.00
Lxe xxx F40	Carriage slider to LINAX [®] Lxe "exclusive" F40, 100nm , with precise, self-lubricating ball bearing carriages, integrated linear motor and optical measurement system , resolution 100nm, accuracy +/-500nm	135.30.05





2.5 Maintenance

2.5.1 Cleaning Glass Scale of LINAX®

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At the end of the mechanical installation, the glass scale should be cleaned. Afterwards please do not touch the glass scale anymore.

If the error 54 occurs "read-head signal goes off", the glass scale is dirty and a reading problem may result. Use a cloth and a degreasing, non-abrasive, cleaning liquid. e.g., clear, cleaning petrol from a chemist, to clean the glass scale.





2.5.2 Lubricating Cross Roller Guides ELAX® and LINAX® Lxc

Die ELAX[®] and LINAX[®] Lxc linear bearing have two cross roller cages and four miniature precision shafts. The cross roller cages contain a centering forced control with two toothed racks and a cog wheel (system Schneeberger). This cross roller guides is highly reliable and needs low maintenance. We recommend lubricating all visible shafts every 12 months.





The easiest way to do this is to moisten the guide at all accessible points with a grease-soaked cotton swab and make sure that the glass scale remains dry, otherwise clean it afterwards.

Suitable lubrication cartridges and dosage pistol can be found in chapter 2.5.4.

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2.5.3 Lubricating Ball Bearing Guides LINAX[®] Lxe/Lxs/Lxu

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As a standard the LINAX[®] Lxe, Lxs and Lxu are delivered with the ball bearing guides (red) which need very little maintenance Important: If the guiding rails are cleaned, please apply new lubricant on the guides to avoid that the lubricant in the reservoir is used up too quickly.

Depending on the operational environment the linear motors are equipped with 3 different types of ball bearing guides:

Current Guiding Systems

Red carriages, standard:	Low on maintenance, we recommend to re-lubricate every 5'000km with <i>"Isoflex Topas NB 5051"</i>	Abb.1: MINIRAL Wagen mit integretem LUBE'S
Red carriages, clean room:	Re-lubricate After 3'000km or at least every 12 months with <i>"Klüberalfa HX 83-302"</i>	
Red oder black carriages		Integrated long term lubrication system
Food or pharma industry:	Re-lubricate After 3'000km or at least every 12 months with <i>"Klübersynth UH1 14-151"</i>	

Previous Guiding Systems

Blue, standard	Black, Clean Room, food and pharma industry
Blue, cleanroom	Red, standard

In order to be better able to assist you with maintenance and the according maintenance instruments, we kindly ask you to contact us and provide us with the serial number of your LINAX[®] linear motors.

Application Instructions:

The carriages are lubricated with a dosage pistol in which the cartridge contains the according lubricant. The slider of the motor should be placed either in the front or in the back of its ground plate. You only have to lubricate either from the front or from the back of the linear motor, but make sure to lubricate on the top and on the bottom on the left and on the right side.

The red ball bearing carriages have two needle holes on the front face. Please put the dosage pistol through the needle hole and apply lubricant until lubricant exits on to the guiding rails.

For linear motors with an optical measuring system please make sure to remove the lubricant surplus with a cotton swap.





2.5.4 Lubrication sets with dosage pistol and lubrication cartridges

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Linear Motor Type	Lubricatingset	Art. No.	
	Dosage pistol to lubricate ELAX [®] & LINAX [®] guides (excl. lubricant filled cartridge)	155.00.10	
	Cartridge with standard lubricant: Lubricant "Isoflex Topas NB 5051" filled cartridge to lubricate the ELAX® & LINAX® guides. Content 20cc lubricant is enough for about 10 relubrications per motor.	155.00.11	
ELAX® & LINAX®	Cartridge with clean room lubricant: Lubricant <i>"Klüberalfa HX 83-302"</i> filled cartridge to lubricate the ELAX [®] & LINAX [®] guides. Content 20cc lubricant is enough for about 10 relubrications per motor.	155.00.12	
	Cartridge with clean room lubricant for pharma- and food industry: Lubricant "Klübersynth UH1 14-151" filled cartridge to lubricate the ELAX® & LINAX® guides. Content 20cc lubricant is enough for about 10 relubrications per motor.	155.00.13	

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Lubrication Sets with Syringe

Linear Motor Type	Lubricant	Art. No.	
LINAX®	Syringe with standard lubricant: "MG10/MT" grease filled syringe to lubricate the slider of the LINAX® Lxe, Lxs, Lxu ball bearing guides (blue standard carriages) Content 20cc lubricant is enough for about 10 relubrications per motor.	155.00.00	GREASE FOR LINEAR IN THE VIEW OF THE REAL
Lxe/Lxs/Lxu	Syringe with clean room lubricant: "MG10/CG2" grease filled syringe to lubricate the slider of the LINAX® Lxe, Lxs, Lxu ball bearing guides (blue clean room carriages) Content 20cc lubricant is enough for about 10 relubrications per motor.	155.00.01	

3 ROTAX[®] Rotary Motor Axis

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Whether you choose the ROTAX[®] Rxvp with direct connection options to ELAX[®] linear motor slides and LINAX[®] linear motor axes or you go for the new ROTAX[®] Rxhq with enormous torque despite its small dimensions and the 12 resp. 50 mm diameter hollow shaft – the compact ROTAX[®] rotary motor axes from Jenny Science all work precisely, can be used flexibly and are robust in application.

3.1 ROTAX[®] Rxvp with Vacuum/Compressed Air Feedthrough

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This ultra-compact rotary axis with vacuum gripper picks parts within a typical weight range of 1mg up to 500g. With the standard internal screw thread of M5, a lot of different commercially available vacuum grippers are applicable. This unit is the perfect fit for the ELAX[®] electric slide or for LINAX[®] linear motor axis.

The high precision rotary drive runs endless 360° with a resolution of 64'000 Inc/rev. They can be assembled in a grid of 30mm next to each other. Opposing each other, the minimal distance of the ROTAX® shafts is also 30mm. This saves space and applications can be built more compact.

Model	Measuring System [inc/rev ⁻¹]	Force Nom/Peak [mNm]	n-max [rpm]	Weight [g]	Art. No.			
Rxvp 28-6T0.04, shaft 30mm (1.18") - with connection plug Ø4 - with M5 internal thread - with blind plug	64'000		180 (0.40 lbs) 175 (0.39 lbs) 1500	180 (0.40 lbs)	120.00.00 120.00.01 120.00.02			
Rxvp 28-6T0.04, shaft 15mm (0.59") - with connection plug Ø4 - with M5 internal thread - with blind plug		40/110 (0.090/0.024 lbs)		175 (0.39 lbs)	120.00.10 120.00.11 120.00.12			
Rxvp 28-6T0.04,for ELAX® with weight Comp., shaft 30mm (1.18") - with connection plug Ø4 - with M5 internal thread - with blind plug			, "')	.18")			200 (0.44 lbs)	120.01.00 120.01.01 120.01.02
Rxvp 28T0.04, for ELAX [®] with weight Comp., shaft 15mm (0.59") - with connection plug Ø4 - with M5 internal thread - with blind plug				195 (0.43 lbs)	120.01.10 120.01.11 120.01.12			

Note: ROTAX[®] option cleanroom, food industry and pharmaceutical industry

The ROTAX[®] Rxvp can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, lease add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



3.1.1 Types of compressed air connections



The ROTAX[®] Rxvp is supplied with a \emptyset 4mm (0.16") connection plug as standard. Recommended hose inner diameter 3mm (suitable hose, see chapter 3.1.5).

Suitable for mounting on the flange side of ELAX[®] Rx linear motor slides.

Plug nipple with M5 female thread for connection coupling such as Festo QSM-M5-41.

Not suitable for flange-side attachment to ELAX[®] Ex linear motor slides.

Blind plug, without vacuum/compressed air connection.

3.1.2 Connecting Cable ROTAX[®] Rxvp

With ROTAX[®] the cables are directly mounted into the linear motor case in favor of the compactness. The flexible one-cable connection is absolutely revolutionary which significantly simplifies the machine cabling.

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In just one cable there are the wires for encoder, the 3 phases for the linear motor and for the communication between ROTAX[®] and XENAX[®] servo controller. The anthracite colored **TPU** connection cables are clean room capable and as a standard length of 1.5m on stock available. Custom lengths from 0.1 (4") up to 20m (787") can be supplied upon request. These connection cables have a min bending radius of **40mm** (1.6") for moving cables and **16mm** (0.7") for fixed cables.

As an option, extension cables are also available.



Connecting Cable shielded, suitable for cable chain	Length [m]	Rotary Motor Type	15 Pol D-Sub Connector and 3 Pol Wago 3,5mm (0.14") Art. No
ROTAX [®] anthracite, TPU, Clean Room 5-6 Operating temp40°C up to + 80°C, Ø 8mm (0.31")	1.5 <i>(59")</i> 0.1-20 <i>(4" - 787")</i>	Rxvp 28-6T0.04 Rxvp 28-6T0.04 for ELAX® with weight comp. Rxvp 28-6T0.04 Rxvp 28-6T0.04 for ELAX® with weight comp.	150.70.00 150.70.05 150.70.01 150.70.06
Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain	Length [m]	Rotary Motor Type	15 Pol D-Sub connector (2 rows) Art. No
Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain	Length [m]	Rotary Motor Type Rxvp 28-6T0.04	15 Pol D-Sub connector (2 rows) Art. No 2 150.71.00
Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain ROTAX [®] anthracite, with 15 Pol D- Sub connector (2 rows), TPU,	Length [m] 1.5 <i>(59")</i>	Rotary Motor Type Rxvp 28-6T0.04 Rxvp 28-6T0.04 for ELAX [®] with weight comp.	15 Pol D-Sub connector (2 rows) Art. No 2 150.71.00 150.71.05
Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain ROTAX [®] anthracite, with 15 Pol D- Sub connector (2 rows), TPU, clean room 5-6 Operating temp40°C up to + 80°C	Length [m] 1.5 <i>(59")</i>	Rotary Motor Type Rxvp 28-6T0.04 Rxvp 28-6T0.04 for ELAX [®] with weight comp. Rxvp 28-6T0.04	15 Pol D-Sub connector (2 rows) Art. No 150.71.00 150.71.05 150.71.01

3.1.3 Extension or Intermediary Cable Removable ROTAX®

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Extension cables are also useful for highly dynamic multi axis applications with cable chains. The replaceable extension cable is plugged onto a connecting cable. These anthracite **TPU** extension cables have a min. bending radius of **40mm** (*1.6"*) **for moving cables** and **16mm** (*0.7"*) **for fixed cables**.

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Extension cable, shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) and 3 Pol Wago 3,5mm (0.14") Art. No.
ROTAX [®] anthrazit, TPU, Clean Room 5-6	1.5 (59")	150.56.01
Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 (20" - 787")	150.56.05

Intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) Art. No. 4
ROTAX [®] anthrazit, TPU, Clean Room 5-6 Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 (20" - 787")	150.56.10



3.1.4 Hose Coupling ROTAX[®] Rxvp

Hose Coupling	Art. No.	
Nipple ø4a to M5i, ROTAX®	140.00.10	
M5 to ø4a, Festo QSM-M5-4I	140.00.11	
M5 to ø6a, Festo QSM-M5-6I	140.00.12	

3.1.5 Hose ROTAX[®] Rxvp Vacuum/Compressed Air Feedthrough

Hose	Length [m]	Art. No.	\mathbf{A}
Ø5a, Ø3i to Ø4a	1.5 (59")	140.00.19	
black, for ROTAX®	0.1-20 (4" - 787")	140.00.20	

3.1.6 Angle Bracket ROTAX[®] Rxvp to LINAX[®] Lxu

Angle Bracket	Screws and dowel bushings	Art. No.
ROTAX [®] Rxvp to LINAX [®] Lxu Y lengthwise	incl. 2x Torx M4x8, 2x dowel bushings Ø7mm , 2x centering pins Ø4x6	135.12.20



3.1.7 D-Open End Spanner ROTAX®



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3.1.8 Hose- and Cable Feedthrough ROTAX®

Hose- and Cable Feedthrough	Screws and dowel bushings	Art. No.
ROTAX [®] on ELAX [®] Z sidewise	Incl. 1xTorx M4x12	140.00.01
ROTAX [®] on ELAX [®] Z and ELAX [®] Y upright	incl. 2x Torx M4x18, 4x Torx M3x5, Incl. 2x Torx M4x18, 4x Torx M3x5, 4x dowel bushings Ø7mm	140.00.02





3.1.9 Y-Z-R Pick and Place Upright

Pick and Place upright	Screws and dowel bushings	Art. No.
Rxvp 28-6T0.04	2 x dowel bushings Ø7mm (0.28") 2 x torx with low head, M4 x 8mm (0.31")	136.10.01



3.2 ROTAX[®] Rxhq 50-12T0.3 (High Torque)

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The miniature hollow shaft servo motor ROTAX[®] Rxhq (High Torque) impresses with its extremely compact design. **Direct drive motor, precise bearings and the single turn absolute encoder are completely integrated.**

The ROTAX[®] Rxhq does not require a gearbox. This means no wear and the highest precision over the whole lifetime. The drive is maintenance-free and contains no lubricants. Furthermore, the reaction time is significantly shorter than with geared motors. This aspect is enhanced by a low rotary inertia which allows high acceleration values. This means shorter cycle times and higher productivity, so it is also ideal for high-speed applications.

The through hollow shaft of ø 12mm (0.47") offers generous space for cables, vacuum or compressed air lines, light and laser beams, glass fibres, cameras and other media.

Typically, such special motors require an external encoder. This will result in larger dimensions and more complex wire installation. For this reason, the ROTAX[®] Rxhq already has a precision encoder with 120,000 increments built in.

3.2.1 ROTAX[®] Rxhq 50-12T0.3

Model	Measuring system [inc/rev ⁻¹]	Force Nom/Peak [mNm]	Nominal Speed 48V [rpm]	Weight [g]	Art. No.
Rxhq 50-12T0.3 cable connection on the right side					121.00.00
Rxhq 50-12T0.3 cable connection on the left side	120'000	300/1'020 (2.66 – 9.03 lbf in)	1'500	440 (0.97 lbs)	121.00.05
Rxhq 50-12T0.3 cable connection downwards					121.00.10

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Note: ROTAX® option cleanroom, food industry and pharmaceutical industry

The ROTAX[®] Rxhq can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



3.2.2 Connecting Cable ROTAX[®] Rxhq 50-12

With ROTAX[®] the cables are directly mounted into the linear motor case in favor of the compactness. The flexible one-cable connection is absolutely revolutionary which significantly simplifies the machine cabling.

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In just one cable there are the wires for encoder, the 3 phases for the linear motor and for the communication between ROTAX[®] and XENAX[®] servo controller. The anthracite colored **TPU** connection cables are clean room capable and as a standard length of 1.5m (*59"*) on stock available. Custom lengths from 0.1 (*4"*) up to 20m (*787"*) can be supplied upon request. These connection cables have a min bending radius of **40mm** (*1.6"*) for moving cables and **16mm** (*0.7"*) for fixed cables.

As an option, extension cables are also available.



Connecting Cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub Connector and 3 Pol Wago 3,5mm (0.14") Art. No
	1.5 (59")	150.75.00
ROTAX [®] anthracite, TPU, Clean Room 5-6 Operating temp40° up to + 80°, Ø 8mm (0.31")	0.1-20 (4" - 787")	150.75.01

Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub connector (2 rows) Art. No 2
ROTAX [®] anthracite, with 15 Pol D-Sub connector (2 rows), TPU,	1.5 <i>(59")</i>	150.76.00
Clean room 5-6 Operating temp40° up to + 80° Ø 8mm (0.31")	0.1-20 (4" - 787")	150.76.01

3.2.3 Extension and Intermediary Cable Removable ROTAX[®] Rxhq 50-12

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Extension cables are also useful for highly dynamic multi axis applications with cable chains. The replaceable extension cable is plugged onto a connecting cable. These anthracite **TPU** extension cables have a min. bending radius of **40mm** (*1.6"*) for **moving cables** and **16mm** (*0.7"*) for fixed cables.

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Extension cable, shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) and 3 Pol Wago 3,5mm (0.14") Art. No.
ROTAX [®] anthracite, TPU, Clean Room 5-6	1.5 <i>(59")</i>	150.56.01
Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 <i>(20" - 787")</i>	150.56.05

Intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) Art. No. ④
ROTAX [®] anthrazit, TPU, Clean Room 5-6 Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 <i>(20" - 787")</i>	150.56.10

3.2.4 Fixing screws with distance bushings ROTAX[®] Rxhq 50-12 on rear side

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3.2.5 Dowel bushing D7x5 ROTAX Rxhq 50-12 for flange side mounting



3.2.6 Dowel bushing ROTAX[®] Rxhq 50-12 for Front flange

Dowel bushings	Dowel bushings Ø 6mm <i>(0.24")</i>	Art. No.	005	2.8	
Dowel bushing Front flange	10 x Ø 6mm -0.005/-0.012 x 2.8mm	136.12.00	ge ge		Ø

3.2.7 Angle Bracket ROTAX[®] Rxhq 50-12 to LINAX[®] Lxu F60

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Angle Bracket	Screws and dowel bushings	Art. No.
Angle Bracket Lxu F60	4 x Torx, M4 x 14 4 x distance bushings with centering 4 x hexagon socket screws, M4 x 55	140.05.10

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3.2.8 Angle Bracket ROTAX[®] Rxhq 50-12 to LINAX[®] Lxc F10/F40

Angle Bracket	Screws and dowel bushings	Art. No.	
Angle Bracket Lxc F10/F40	2 x Dowel pin Ø2.5 x 6 4 x Torx, M3 x 12 4 x distance bushings with centering 4 x hexagon socket screws, M4 x 55	140.05.11	

3.2.9 Angle Bracket ROTAX[®] Rxhq 50-12 to ELAX[®] Ex F20

Angle Bracket	Screws and dowel bushings	Art. No.
Angle Bracket Ex F20	2 x Centering ring Ø6 4 x Torx, M3 x 12 4 x distance bushings with centering 4 x hexagon socket screws, M4 x 55	140.05.12



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3.3 ROTAX[®] Rxhq 110-50T1.5 (High Torque)

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The direct drive motor developed in-house is based on the magnetic flux technology of wind turbine generators. This results in a high torque with compact installation space. In figures, this means a factor of two to three greater torque with the same construction volume compared to conventional direct drives from competitors. The continuous hollow shaft with a diameter of 50mm offers generous space for cables, vacuum or compressed air lines, light and laser beams, glass fibres or camera lenses. The absolute measuring system allows an immediate start without previous referencing. With a resolution of 120'000 inc. per revolution, repeatability of \pm 11arcsec can be achieved. The single-cable connection can be supplied in right-hand or left-hand output configuration.

Together with the patented "Force Calibration" function, undesired cogging, weight and friction forces of the ROTAX® Rxhq direct drives can be easily compensated. This makes it possible to specify, limit and monitor forces in processes. Together with the Forceteq® basic technology included in the XENAX® servo controller, complete force/distance diagrams can be recorded - an additional torque sensor is not necessary.

Specific advantages, USP's

- Ultra compact dimensions
- Oversized continuous hollow shaft
- High torque no gearbox
- Integrated absolute encoder system
- Single cable connection

3.3.1 ROTAX[®] Rxhq 110-50T1.5

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Model	Measuring system [inc/rev ⁻¹]	Force Nom/Peak [Nm]	Nominal speed 48V [rpm]	Weight [g]	Art. No.
Rxhq 110-50T1.5 cable connection on the right side					121.05.00
Rxhq 110-50T1.5 cable connection on the left side	120'000	1.5 / 4.0 (2.66 – 9.03 lbf in)	600	1'200 (2.65 lbs)	121.05.05

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Note: ROTAX[®] option cleanroom, food industry and pharmaceutical industry

The ROTAX[®] Rxhq can be mounted in clean room standard with additional charge of 10%. The ball bearing carriages are filled with a special lubrication. If you wish to use this option, please add the note *"OPTION CLEANROOM/FOODINDUSTRIE/AND PHARMACEUTICAL INDUSTRY"* (depending on your requirement) on your purchase order.



3.3.2 Connecting Cable ROTAX[®] Rxhq 110-50

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With ROTAX[®] the cables are directly mounted into the linear motor case in favor of the compactness. The flexible one-cable connection is absolutely revolutionary which significantly simplifies the machine cabling.

In just one cable there are the wires for encoder, the 3 phases for the linear motor and for the communication between ROTAX[®] and XENAX[®] servo controller. The anthracite colored **TPU** connection cables are clean room capable and as a standard length of 1.5m (*59''*) on stock available. Custom lengths from 0.1 (*4''*) up to 20m (*787''*) can be supplied upon request. These connection cables have a min bending radius of **40mm** (*1.6''*) for moving cables and **16mm** (*0.7''*) for fixed cables.

As an option, extension cables are also available.



Connecting Cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub Connector and 3 Pol Wago 3,5mm (0.14") Art. No
ROTAX [®] anthracite,	1.5 <i>(59")</i>	150.75.10
TPU, Clean Room 5-6 Operating temp40° up to + 80°, Ø 8mm (0.31")	0.1-20 (4" - 787")	150.75.11

Connecting Cable prepared for extension or intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub connector (2 rows) Art. No 2
ROTAX [®] anthracite, with 15 Pol D-Sub connector (2 rows), TPU,	1.5 (59")	150.76.00
Clean room 5-6 Operating temp40° up to + 80° Ø 8mm (0.31")	0.1-20 (4" - 787")	150.76.01

3.3.3 Extension and Intermediary Cable Removable ROTAX[®] Rxhq 110-50

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Extension cables are also useful for highly dynamic multi axis applications with cable chains. The replaceable extension cable is plugged onto a connecting cable. These anthracite **TPU** extension cables have a min. bending radius of **40mm** (*1.6"*) for moving cables and **16mm** (*0.7"*) for fixed cables.

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Extension cable, shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) and 3 Pol Wago 3,5mm (0.14") Art. No.
ROTAX [®] anthracite, TPU, Clean Room 5-6	1.5 <i>(59")</i>	150.56.01
Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 <i>(20" - 787")</i>	150.56.05

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Intermediary cable shielded, suitable for cable chain	Length [m]	15 Pol D-Sub jack, 15 Pol D-Sub connector (2 rows) Art. No. 4
ROTAX [®] anthrazit, TPU, Clean Room 5-6 Operating temp40°C up to + 80°C Ø 8mm (0.31")	0.5-20 <i>(20" - 787")</i>	150.56.10

3.3.4 Fixing screws with dowel bushings ROTAX[®] Rxhq 110-50

Rxhq 110-50	Accessories	Art. No.	۳	
Fixings screws with dowel bushings	4 pcs, hexagon socket screws, M4x25mm 4 pcs, dowel bushings with centering Ø8g6x2.8	140.10.00		

3.3.5 Dowel bushings ROTAX[®] Rxhq 110-50

Dowel bushings	Dowel bushings Ø 8mm	Art. No.
Dowel bushings	10 x Ø 8mm -0.005/-0.014 x 2.8mm	140.10.05



4 XENAX[®] Servo Controller

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Setup

The XENAX[®] servo controllers can be operated via web browser for commissioning, testing and parameterization. With an Ethernet switch, you can instantly combine several axes for multi-axes operation. Inputs and outputs for PLC functionality are available. The firmware can handle up to 64 programs, 50 positioning points, 10 force limited drives, 10 force sectors and 5 trajectory profiles.

Power-current supply:

The typical POWER supply is 24V DC. For the stronger LINAX[®] F40 / F60 axes with high masses (>2kg) or high dynamics (>1.5m/s) a POWER supply of 48V or 72V DC is applicable. The current consumption per axis can be up to 8A and 18A peak per axis. Depending on mass in motion, profile and power supply voltage.

For a detailed calculation of the required power supply in your application, please contact our support <u>https://www.jennyscience.ch/en/contact/support</u>.

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Important: The 0V line of the power supply must be connected to a ground point of the machine chassis.

4.1 XENAX[®] Servo Controller Model Overview

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Model	Xvi 75V8S	Xvi 48V8	Xvi 75V8*
Art. No.	110.19.00	110.18.01	110.16.01*
For linear motor axes			
LINAX [®] Lxc / Lxe	Х	(X)	Х
LINAX [®] Lxs / Lxu	Х	(X)	Х
For electric slides			
ELAX® Ex	Х	Х	Х
For rotative motors			
ROTAX [®] Rxvp / Rxhq	Х	Х	Х
For AC, EC, DC motors	Х	Х	Х
Web Browser setup	X (html5)	X (HTML5)	Х
Ethernet TCP/IP	Х	Х	Х
RS232	(X) (Art. No. 110.19.01)	Х	Х
USB	Х	-	-
Puls / Direction	(X)	(X)	Х
Input	12	4	12
Output	8 (24V Source/Sink)	2 (24V Source)	8 (24V Source/Sink)
Start-up Key	(X)	(X)	(X)
Voltage	12-75V	12-48V	12-75V
Power-Current [Nom./Peak)	8/18A	8/18A	8/18A
Binary coded programming	Х	-	Х
Bus Module (more information refer to chapter 4.1.11)			
EtherCAT®			
Powerlink [®]	(X)	(X)	(\times)
Profinet®			
EtherNet/IP®			
Master/Slave Operation	Х	Х	Х
S-Curve speed profile	Х	Х	Х
Safety Motion Unit SMU	())		
TÜV certified	(^)	-	(木)
	Art. No. 110.19.10 (USB)		Art No. 110 16 02
UL Certification available	Art. No. 110.19.11 (RS232)	-	In combination with a Brake
	Energy Converter UL		Energy Converter UL (Chapter 4.1.5)
Forceteg® basic	(Chapter 4.1.5)	(¥)	V
Forceted [®] pro (with Signator [®])	^ Y	(^)	^
Dimonsion [mm]	∧ 182v110v20	- 150v110v20	- 182v110v20
	(7.17"x4.33"x1.18")	(6.26"x4.33"x1.18")	(7.17"x4.33"x1.18")
Weight [g]	840 (1.85 lbs)	720 (1.59 lbs)	515 (1.14 lbs)

(X) = Optional possible

* The XENAX[®] Xvi 75V8 is replaced by the Xvi 75V8S. Do not use for new projects.

You can download the XENAX® manual from our website: www.jennyscience.ch/en

4.1.1 Licenses for XENAX[®] Xvi 48V8

XENAX [®] Xvi 48V8 Licenses	Art. No.	I_FORCE
License Force Processes	130.25.00	1400 1200 1000
Licenses LINAX®	130.25.05	880 680 480

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4.1.2 PLC and Optio Kabel

PLC and Optio cables to XENAX [®] Xvi 75V8/S round, shielded, free wire end (PLC) and RJ45 cable, shielded	Length [m]	Art. No.
PLC 26 Pole, 12 Input / 8 Output Optio 8 Pole, CAN (Xvi75V8S),	1.5 <i>(59")</i> 3 <i>(118")</i> 0.1-20 <i>(4" - 787")</i> 0.5 <i>(20")</i>	150.24.30 150.24.31 150.24.39 150.31.00
Puls/Direction, 2nd encoder channel		
PLC and Optio cables to XENAX [®] Xvi 48V8 round, shielded, free wire end	Length [m]	Art. No.
PLC 15 Pol, 4 Input / 2 Output, Optio 8 Pol, Pulse/Direction, 2nd encoder channel	1.5 (59") 3 (118") 0.1-20 (4" - 787")	150.24.40 150.24.41 150.24.49



4.1.3 Start-up Key

XENAX [®] Start-up Key	Art. No.	
Start-up Key with EEPROM and 2 Adresscoding-switches 01 – 99	130.04.00	

All parameters and application programs can be saved to the Start-up Key. The Start-up Key can be plugged into a new, unprogrammed servo controller and when powered on, all data will be installed automatically. At the same time, the card identifier (CI) is also read from the Start-up Key into the XENAX[®].



4.1.4 I/O Box for Commissioning and Testing

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XENAX [®] I/O Box 12 switches for Inputs, 4 Inputs binary coded with rotary switches 8 LED for Output 1-8	Art. No.
Xvi 75V8/S, LED bicolor green= 0V, red = 24V	130.07.10
Adapter cable for Xvi48v8	150.24.45

The XENAX[®] I/O box is useful for the set up and testing of the Linear-Motor with the XENAX[®] Controller. 8 switches are connected to inputs 1-8. The binary coded rotary switch is connected to inputs 9-12. This is how programs 1-15 can be preselected (operation mode 10 or higher). Through input trigger 8 the preselected program will be started. With the Xvi 75V8 or Xvi75V8S the outputs can be chosen to be sink driver (0V) or source driver (24V) or both. The 8 LED will show the current status. The I/O box can be connected directly to the PLC I/O socket of the XENAX[®] (cable length 60cm (23")).

4.1.5 Brake Energy Converter

XENAX [®] Brake Energy Converter	Art. No.
Brake Energy Converter	130.08.05
Brake Energy Converter UL	130.08.06

Converts the braking energy in heat, so the voltage of the power supply does not increase, and proper function does not interfere. It can be used for power supplies from 24 - 72 VDC. Up to 3 servo controllers can be attached. Ppeak 500W.

4.1.6 Cable for Brake Energy Converter

XENAX [®] Cable for Brake Energy Converter	Length [m]	Art. No.
Cableset for Brake Energy Converter 1x0.19m (7.5")/1x0.24m (9.5")/ 1x0.29m (11.4")	0.19+0.24+0.29 (7.5"+9.5"+11.4")	150.35.00
Cable for Brake Energy Converter	0.19 (7.5") 0.24 (9.5") 0.29 (7.5") 0.1-5 (4"-197")	150.35.05 150.35.10 150.35.15 150.35.20







4.1.7 EMC Shielding Clamp for Motor Cable

XENAX [®] EMC shielding clamp	Art. No.
EMC shielding clamp	130.09.00

The EMC shielding clamp ensures a secure and simple connection of the shield to the motor cable and helps to avoid errors on data transfers. The shielding clamp is for LINAX[®] linear motors, ELAX[®] electric slides as well as ROTAX[®] designed. With an additional cable binder, the cable will also be strain-relieved.



4.1.8 Y-Cable for Encoder Signal Pick-Up

XENAX [®] Y-Cable	Length [m]	Art. No.
Y-Cable	2 x 0.2m (7.9")	150.28.00

The Y-cable allows picking up the quadrature encoder signals (A, B) of the measurement system for external control process or for an "electronic gear-box". The signal transfer is differential, RS422.



4.1.9 Master-Slave Cable

XENAX [®] Master-Slave Cable	Length [m]	Art. No.
Master-Slave Cable	0.5 (19.7")	150.25.20

The master-slave operation is software based via I2C bus. It is typical for handling modules. For example, with three linear motor axes a Pick & Place application with rotary axis can be realized. The programming has to be completed with the master device, which automatically recognizes the connected slave devices. Each device is identified with a Card Identifier (CI), the master always carries the number 0.



4.1.10 Computer Cable PC/Laptop for RS232

XENAX [®] RS232-Cable	Length [m]	Art. No.
RS232-Cable D-Sub 9 Pol to USB-B	1.8 (70.9")	150.20.00

With this computer cable the RS232 interface is connected to the XENAX[®] servo controller. The cable is usually used for communications or for service purposes. Do not use for the standard version of XENAX[®] Xvi 75V8S (only for Xvi 75V8S with the RS232 option). The standard version of the XENAX[®] Xvi 75V8S has a USB interface.



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XENAX[®] Xvi Busmodules 4.2 XENAX®Xvi (Intuitiv) Xvi 48V8 I FORCE [mA] 1600 3 Xvi 75V8 Xvi 75V8S 3 EtherCAT 0 Ethen 금 Ethernet TCP/IP CANopea ETHERNET POWERLINK Protocol Art. No. 130.10.00 EtherCAT® 1) Bus module clipped onto 130.10.05 CANopen^{® 3)} XENAX[®] Xvi POWERLINK^{® 2)} 130.10.10 Rapid, internal data binding via Profinet^{® 4)} 130.10.15 data and address bus EtherNet/IP^{® 5)} 130.10.20 ^{1), 2), 3)} The user application interface is standardized according to CANopen® over Ethernet DS 301 and DS402 (Communication and Drive control protocol profiles). Example with RJ45 0.1m und Xvi 75V8S: Art. 150.31.01 ¹⁾ Including a PLCopen library for TwinCAT 3. PLC samples for OMRON NJ2 controller available on demand.

- ²⁾ Including PLCopen library for Automation studio.
- ³⁾ PLC sample for Schneider Electric controller available on demand.
- ⁴⁾ The interface is standardized according to PROFIdrive, including PLCopen Libraries for TIA Portal and SIMATIC.
- ⁵⁾ Including PLCopen AOP for Studio5000

Cable	Protocol	Art. No.
Patch-cable RJ45 Ethernet-Bus module Cat 5e, yellow, length 0.5m (1.97")	Ethernet TCP/IP / EtherCAT® / POWERLINK®	150.31.00
Patch-cable RJ45 Ethernet-Bus module flat, Cat 6, white, length 0.1m (0.39")	Profinet [®] / EtherNet/IP [®]	150.31.01

4.3 Xvi 75V8/S Safety Motion Unit (SMU) TÜV certified

XENAX [®] Xvi 75V8/S SMU	Art. No.	3
Safety Motion Unit (SMU) SIL2, Perform. Level D, Cat 3, Safety STO, SS1, SS2, SLS	130.20.00	

In order to use the TÜV certified functional safety, a XENAX[®] servo controller Xvi 75V8/S with optional integrated Safety Motion Unit (SMU) is needed.

Functional Safety:

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STO	Safe Stop Off	Immediate shut-down to the output stage			
SS1	Safe Stop 1	Stop followed by shut-down of the output stage			
SS2	Safe Stop 2	Stop while remaining in stop position, axis remains			
		under power, power stage active			
SLS	Safely Limited Speed	Limiting and Observing of a safe speed. If Safety Limited Speed (SLS) is exceeded, Safe Stop (SS2) while observing the position window. If position window is exceeded as well, then triggering STO, shut-down of			
		The output stage.			

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Subsequent upgrade of SMU modules on existing XENAX[®] Xvi75V8 Servo Controllers is only possible on hardware V4 and higher and can only be completed by Jenny Science assembly.

Functional Safety with SMU can be used for all LINAX[®] und ELAX[®] linear motor types and for rotary brushless motors. Rotary brush type DC motors are excluded of the TÜV certified functional safety.

4.4 Forceteq[®] pro

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4.4.1 Signateq[®] Measuring Amplifier

Signateq[®] is a measuring amplifier for any DMS force sensors especially developed for connection to the XENAX[®] Xvi 75V8S servo controller. This allows even smaller forces to be measured precisely with Forceteq[®] technology. Force control, recording and evaluation are done directly in the servo controller. No additional hardware is required. The measuring amplifier is in a compact housing and can, for example, be screwed onto the side of the ELAX[®] linear motor carriage in a very space-saving way.

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Signateq [®] Measuring Amplifier		Art. No.
Signateq [®] measuring amplifier for DMS force sensors	Shielded housing with 2 connection cables for force sensor and XENAX [®] Xvi 75V8S servo controller	154.30.00
Factory calibration of the measuring amplifier with the corresponding load cell	Factory calibration at Jenny Science AG Cable assembly of the sensor cable according to customer specification (max. length = manufacturer's length)	154.30.10
Connecting Cable Signateq®	Length [m]	Art. No.

Connecting Cable Signateq [®] to XENAX [®] Xvi 75V8S with RJ45 plug	1.5 (59")	150.09.00
	3.5 (138")	150.09.01
	5.0 (197")	150.09.02

4.4.2 Compact Jenny Science sensor-housing

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The miniature compression load cell of the Burster series 8416 in an extremely compact housing from Jenny Science. It offers overload protection up to 1kN and preloading of the sensor to 3N. The housing has the same dimensions and mounting options for all force ranges. A change of the force range is therefore easily possible without mechanical modification.

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Housing without force sensor. Select the appropriate force sensor from chapter 4.4.3.

Sensor in housing	Data	Art. No.
Housing for 0–20N Burster 8416-5020	Overload protection up to 1kN and	154.39.20
Housing for 0–50N Burster 8416-5050		154.39.30
Housing for 0–100N Burster 8416-5100	preloaded to 3N	154.39.40
Housing for 0–200N Burster 8416-5200		154.39.50

4.4.3 Load cell Burster without housing

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Due to their extremely compact design, these load cells can be used wherever static or dynamic load forces have to be measured in very tight spaces.

Model 8416 is perfect for use in micro-technology and just as suitable for measuring tasks in the research and development sector.

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Sensor without housing	Data	Art. No.
0–20N Burster 8416-5020 no overload protection	Sensitivity 1mV/V / Resolution 5.4mN/0.55gf Relative non-linearity 0.25%	154.33.08
0-50N Burster 8416-5050 no overload protection	Sensitivity 1mV/V / Resolution 13.4mN/1.37gf Relative non-linearity 0.25%	154.34.08
0-100N Burster 8416-5100 no overload protection	Sensitivity 1mV/V / Resolution 26.8mN/2.73gf Relative non-linearity 0.25%	154.35.08
0-200N Burster 8416-5200 no overload protection	Sensitivity 1mV/V / Resolution 53.6mN/5.47gf Relative non-linearity 0.25%	154.36.08

4.4.4 Load cell Burster with overload protection

Precise tension and compression force measurements can be performed in limited space with model 8431 and 8432 precision miniature load cells. High precision, various measuring ranges, convenient load application via threaded pins with external winding and small dimensions offer a wide scope of applications in laboratories and production.

Sensor without housing	Data	Art. No.
0–5N Burster 8432-5005 with overload protection to 25N	Sensitivity 0.75mV/V / Resolution 1.3mN/0.13gf Relative non-linearity 0.20%	154.31.05
0-10N Burster 8432-5010 with overload protection to 50N	Sensitivity 1.5mV/V / Resolution 2.7mN/0.28gf Relative non-linearity 0.20%	154.32.05
0-20N Burster 8432-5020 with overload protection to 100N	Sensitivity 2mV/V / Resolution 5.4mN/0.55gf Relative non-linearity 0.20%	154.33.05
0-50N Burster 8432-5050 with overload protection to 250N	Sensitivity 2mV/V / Resolution 13.4mN/1.37gf Relative non-linearity 0.20%	154.34.05
0-100N Burster 8432-5100 with overload protection to 500N	Sensitivity 2mV/V / Resolution 26.8mN/2.73gf Relative non-linearity 0.20%	154.35.05
0–200N Burster 8432-5200 with overload protection to 1kN	Sensitivity 2mV/V / Resolution 53.6mN/5.47gf Relative non-linearity 0.20%	154.36.05

Ultra-Miniature Load Cell MODEL 8416





5 Commercial Products

Y S C I E

5.1 AC-Servo Motor

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Туре	Mn/Mpeak [Nm]	n-max [rpm]	Specifications	Art. No.	
B28D4I			No key-way	113.04.00	
B28D4I-K	0.38 / 1.4 (3.45 / 12.39 lbf in)	6000	With key way	113.05.00	e a constant
B28D4I-KB			With key way and brake	113.05.10	

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Three phase servo motor

These brushless servo motors contain a 4 pole winding, brushless and an integrated encoder (4096 inc. per rev.) with A/B channel and line driver. All motors have a fully shielded metallic connector, suitable for harsh industrial environment.

5.1.1 Connecting Cable AC-Servo Motor

Cable Type	Туре	Length [m]	Art. No.
Motor for Xvi	Coninvers jack, 3 Pol Wago 3,5mm <i>(0.14")</i>	X.X	150.19.09
Motor for Xvi with Brake	Coninvers jack, 3 Pol Wago 3,5mm <i>(0.14")</i> 26 Pol D-Sub connector for XENAX [®] Xvi	X.X	150.19.20
Motor for Sv	Coninvers jack, 3 Pol Wago 5,0mm (0.2")	х.х	150.02.10
Encoder /Hall Sv, Xvi with and without Brake	Coninvers jack, 15 Pol HD D-Sub	X.X	150.03.10



*) Special motor cable for servo motors with brake controlled by all other Jenny Science controllers are available upon request.
5.2 Ultra Compact Rotary Axis with Hollow Shaft

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Туре	Mn/Mpeak [Nm]	n-max [rpm]	Flange, Hollow Shaft	Art. No.	
RA 60R30	1.8 / 4.5 (15.9 / 39.8 lbf in)	200	60 x 60mm (2.36 x 2.36") Ø 8.0mm (0.31")	113.06.10	

Ultra compact, three-phase servo motor with 10 pole winding and a high precision reduction gear of 1:30 which is free from backlash. The internal encoder has 8'000 increments A/B per revolution on the motor shaft. These are 240'000 inc. per revolution at the hollow shaft output of the gear. Accordingly, the resolution is 5.4 arc seconds. The connection cables of 0.2m (7.9") are standard, with one round connector and one HD-D-Sub connector assembled. These cables are suitable to connect with extension cables at different lengths.

5.2.1 Ultra Compact Rotary Axis Connecting Cable

Extension cables shielded, suitable for cable chain	Length [m]	Motor 3 pole round connector "Binder", Wago 3,5mm (0.14") Art. No.	Encoder 15 pole HD connector To 15 pole HD jack Art. No.
cable, grau, Temp. moving -25° up to +80°	1.5 (59") 3.5 (138") 5.0 (197") 0.1-20 (4"-787")	150.26.01 150.26.03 150.26.05 150.26.10	150.27.01 150.27.03 150.27.05 150.27.10
IGUS, blue, Temp. moving -35° up to +100° Clean room suitable and oil resistant	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.1-20 <i>(4 -787")</i>	150.46.01 150.46.03 150.46.05 150.46.10	150.47.01 150.47.03 150.47.05 150.47.10



These extension cables for the ultra compact rotary axis are identical to the extension cables of the LINAX[®] Lxc / Lxe linear motor axes.

5.3 Round Table with Direct Drive and Hollow Shaft

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Modell	Mn/Mpeak [Nm]	n-max [rpm]	Flange, Hollow shaft	Art. No.
RT-120-25H80	1.8 / 6.5 (15.9 / 57.5 lbf in)	955	120 x 80mm <i>(4.72 x 3.15")</i> Ø 25mm <i>(0.98")</i>	113.07.12
RT-120-37H37	0.6 / 2.1 (5.3 / 18.6 lbf in)	400	120 x 37mm (4.72 x 1.46") Ø 30mm (1.18")	113.07.19

The direct drive is an ironless torque motor without cogging forces. The high resolution measuring encoder is integrated and has a zero-pulse per rotation for the reference. The RT hollow shaft motors can be directly controlled with a XENAX[®] Xvi servo controller.

One motor connecting cable and one cable fan out (encoder and hall cable) of each 3.0m (118") is included as a standard, mounted with a 3 pole Wago 3.5mm (0.14") and 15 pole HD connector.



5.3.1 Round Table with Direct Drive and Hollow Shaft and extension cable

Modell	Art. NO.
RT-120-25H80 for extension	113.07.13
RT-120-37H37 for extension	113.07.20

Extension cables shielded, suitable for cable chain	Length [m]	Motor 3 pole round connector "Binder", Wago 3,5mm (0.14") Art. No.	Encoder 15 pole HD connector To 15 pole HD jack Art. No.
Lütze, grau, Temp. moving -25° up to +80°	1.5 (59") 3.5 (138") 5.0 (197") 0.1-20 (4"-787")	150.26.01 150.26.03 150.26.05 150.26.10	150.27.01 150.27.03 150.27.05 150.27.10
IGUS, darkblue, Temp. moving -35° up to +100° Clean room suitable and oil resistant	1.5 <i>(59")</i> 3.5 <i>(138")</i> 5.0 <i>(197")</i> 0.1-20 <i>(4"-787")</i>	150.46.01 150.46.03 150.46.05 150.46.10	150.47.01 150.47.03 150.47.05 150.47.10

These extension cables for the ultra compact rotary axis are identical to the extension cables of the LINAX[®] Lxc / Lxe linear motor axes.

5.4 Setup and Cabeling of non Jenny Science Motors

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The XENAX[®] servo controllers are also suitable to control commercial brushless and brush type three phases servo motors (AC-/BL- /EC-). Of course it is also possible to control brush type DC Motors. For that purpose it is necessary to use rotary encoders with A / B signals (preferably differential, RS422). When powering on the electrical angle is determined with the hall signals. Then the vector oriented current commutation can be completed. For brush type DC motors an incremental encoder is needed.

Cables Servo Motor

Assembling cables	Cable	Length [m]	Art. No.
Motor 3 pole, Wago 3,5mm (0.14") Encoder/Hall 15 pole HD D-Sub	Lütze, shielded	1.5 <i>(59")</i>	150.90.00

Preparing Motor Parameters

Motor Parameter	Necessary parameters	Parameter Memory	Art. No.
according data sheet of servo motor	Torque constant [Nm/A] Rotor inertia [kg*m2] Number of pole pair [1] Resistance phase to phase [mΩ] Inductivity phase to phase [μH] Nominal current [A] Resolution of encoder [INC/REV]	WebMotion [®] Open -> from File Save -> to XENAX	150.90.05

The XENAX® Xvi controls with state controller and observer mathematically. This is why the exact motor data is necessary.

This parametrization can also be completed by the end user. Please refer to the manual **Param_Rotativ_Xvi.pdf** on <u>www.jennyscience.ch</u> under "DOWNLOAD".

moving precisely, within tight space

For additional information or questions, please contact directly the specialist:

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